

PROCESS SPECIFICATION

ERA AVIATION INC.

GULF COAST DIVISION LAKE CHARLES, LOUISIANA

PROCESS SPECIFICATION NO. 4009
APPLICATION OF URETHANE PAINT FOR FINISH COAT

\bigcirc	DATE
Prepared By: Care Mushy	5/10/20
Approved By Engineering:	at The
Quality Control: <u>Jave Murph</u>	hy 5/10/1
Broduction: 21	7.1

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		EI	RA PROCESS	SPECIFICATION	

					PA	GE 1 OF 4	
ERA F	'S	4009	REV _	IR	DATE	5/15/90 .	
1.	SCOPI						
	This sp materia	pecification establishes al.	the procedures	for application of un	ethane paint finish t	o composite	
2.	MATE	RIALS					
	2.1	U.S. Paint (alumigrip) 2 part system consistin Top coat base AWL-CAT #2 Reducer T0003	Converter G30 Temp. below	St. Lo 210 77 deg. F	South 21st Street ouis, Missouri 6310.	3-3092	
	2.2	Tempo 4600 durathane 2 part system consistin 4600 base 4600 catalyst Reducer - 4600 or thinner conf	ng of:)-S-1 as require	ed			
	2.3	Dupont (Imron) 2 part system consistir Imron base col Activator 192- Reducer 8485-	ng of: E.I. l or 812 S Hou	Dupont De Nemours 25 Kempwood Dr. uton, Texas 77255-5			
3.	PREPA	<u>ARATION</u>					
	CAUTION - AVOID BREATHING VAPORS AND USE IN A WELL VENTILATED AREA. AVOID REPEATED CONTACT WITH SKIN. OBSERVE ALL PRECAUTIONS AND WARNINGS SHOWN ON MANUFACTURER'S LABEL AND MATERIAL SAFETY DATA SHEET. (SEE APPENDIX B)						
	3.1	Prepare surface to be I	painted by wipi	ng clean with a tack	rag.		
	3.2	Mask areas to be paint	ted as required	by applicable drawing	ıg, E.O., etc.		
	3.3	Prepare paint in accord	dance with mar	nufacturer's recommo	endations. (See App	pendix A)	

4. <u>APPLICATION</u>

4.1 Apply paint to composite component in accordance with technical data sheets shown in Appendix "A".

					PA	AGE 2 OF 4
ERA	PS_	4009	REV	IR	DATE	5/15/90 .
	4.2	Observe drying ti	mes and time betweer	1 coats. See Te	chnical Data Sheet. (A	ppendix A).
5.	REQ	<u>UIREMENTS</u>				
	5.1	Uniform covering	g of material; free of r	uns and sags.		
	5.2	Minimum dry film	n thickness per manut	facturer's specia	fications. See Appendi	х A.
	5.3	Dry film thickness test can be accomplished by using aluminum foil in area to be masked. Lay down a strip of foil, and add 1/2 of another strip of foil, from the same roll, on top of previous layer. After paint has dried the two foils may be separated and measured to provide a gage for mil thickness requirements.				
	5.4	After system has locations.	dried 24 hours check	adhesion using	pressure sensitive tape	at random
			ERA PROCESS	Specifica	TION	

-				PA	GE 3 OF 4
ERA PS	4009	REV	IR	DATE	5/15/90 .
		APPEN	DIX A		
		Manufacturer's I	Data Sheets for:		
		U.S. Paint - Tempo Paint - DuPont -	Alumigrip - 4600 Series - Imron		
			`		
• •					
		ERA PROCESS S	SPECIFICATIO	N	



Induction Time After Mixing: 15 minutes Anticipated Pot Life @ Standard Conditions: 12-16 hours

Anticipated Cure Time @ Standard Conditions: 24 hours to tape free; 7 days to full cure

Anticipated Cure Time When Accelerated

Temp. (°F.) 190 90	Reducer T0002 T0003	Accelerator None X-138*	Dry Time (Hrs.) 18-20 3-4	Application Life (Hrs.) 6-8 2-3
80	T0003	X-98** X-138	1-2 4-5	1·2 4·5
70	T0003	X-98 X-138 X-98	2-3 11-12 4-5	1-2 6-7 2-3
60	E0007	X-138 X-98	12 + 6-7	6-7 3-4

"X-138: 1 liquid ounce per 2 gallons of catalyzed AWLGRIP" before adding reducer "X-98: 32 liquid ounce per 2 gallons of catalyzed AWLGRIP: before adding reducer.

Application Temperature Limits: Temperature should be between 60°F, and 90°F, during application. Lower temperatures will retard curing.

Surface Preparation

Surfaces should be clean, dry and free from all contaminates. Exact surface preparation requirements are dependent upon the type of primer used.

Service Temperature Limits: 150°F. continuous; 225°F. intermittent. Higher temperatures may

Mixing Ratio by Volume:

SPRAY

Mix one part AWLGRIP® Topcoat Base with one part AWL-CAT #2 Converter G3010. Reduce to spray viscosity 17-20 secs. in a #2
Zahn Cup @ 77°F., 50% R.H. with T0003 or
T0001. Temperatures above 77°F. require
reduction of 20-25% with T0003 Reducer.
Temperatures below 77°F. require reduction of 20-25% with T0001.

Recommended Film Thickness:

5 Mils Wet 2-3 Mils Dry

Theoretical Coverage (Sq. Ft./Gal.): 690 Square Feet @ 1 Mil Dry

225 Square feet @ recommended film thickness per mixed gal.

Suggested Primer Systems

AWL-QUIKTM #545 Epoxy Primer, 30-Y-94 Primer, or Hi-Build Epoxy Primer

SILKSCREEN

MIX 4 fl. oz. (½c.) M3043 SMOOTH-SILKTM with 1 gal. AWLGRIP* Topcoat Base. Mix two parts of SMOOTH-SILK modified AWLGRIP* Topcoat Base with 1 part AWL-CATTM #3 Converter H3002.

Recommended Film Thickness:

3 Mils Wet 1-11/2 Mils Dry

Theoretical Coverage (5q. Ft./Gal.):

900-950 Square Feet @ 1 Mil Dry 400 Square Feet @ recommended film thickness per mixed gal.

BRUSH

Mix two parts AWLGRIP Topcoat Base with one part AWL-CAT #3 Converter H3002. Reduce to brush viscosity with up to 20% AWLGRIP® Reducer T0031.

Film Thickness/Coverage: Same as SILKSCREEN.

Due to the chemical variations present in plastics, refer to the U.S. Paint Plastics Bulletin for detailed application procedures. Plastics covered in that bulletin include acrylic sheet, polycarbonate, polyethylene, ABS, ALUCOBOND, SMC, LUMIFLEX, polypropylene.

Application Instructions

CONVENTIONAL SPRAYING

Use Binks or its equivalent: Pressure Pot System: Model #62 spray gun Fluid nozzle #63B Fluid needle #363A Air nozzle #63PB Siphon or Cup Gun System: Model #62 spray gun Fluid nozzle #66 Fluid needle #365 Air nozzie #665H Pressure pot gauge should read 8-12 pounds and 55 pound atomization at the gun.
AIRLESS SPRAYING

Use Binks or its equivalent: Model #43 spray gun 9-1170 tip

Orifice Size .009-.011 Spray angle of 70° or 8" fan On a 25:1 pump, the pressure gauge should read 30-40 pounds.

SILKSCREEN

CAUTION! Test all screens for solvent resistance. The solvent base of AWLGRIP® will attack certain screen materials. If silkscreening over clear acrylic sheet, PLASTIGRIP additive may be required. Refer to U.S.P. Plastics Bulletin. Apply AWLGRIP® in the same manner as traditional silkscreen inks.

The most successful field technique is to work two painters simultaneously, shoulder to shoulder. One rolls the topcoat to a film thickness of two-three mils wet (1.0 mils dry) with a short nap ($\frac{1}{2}$ " or less) mohair or urethane grade foam roller. The other applicator feathers the rolled topcoat brushing

vertically.
When brushing the AWLGRIP® Coatings Systems the following technique can help protect your fine badger brushes and provide the smoothest application:

- 1. Brush all surfaces whenever possible vertically. Vertical brushing minimizes the residual brush marks and aids in the cleaning of the finished surface.
- 2. Two brushes should be used simultaneously during application. The second brush should be placed in a container of Brushing Reducer T0031 when not in use.

- 3. After applying AWLGRIP® for approximately 30 minutes, the first brush being used should be thoroughly cleaned and placed in the container of Brushing Reducer T0031.
- 4. The second brush should be removed from
- the second orders should be removed from the solvent, dried, and used to continue the AWLGRIP® coatings application.

 5. Constantly change, clean, and dry alternating brushes to prevent the curing of the AWLGRIP® Coatings Systems in the heel of the brush.
- For optimum results, AWLGRIP® urethanes should be brushed using the techniques employed when varnishing. Always start from the dry surface and brush into the wet edae.

PROBLEM SOLVING ADDITIVES:

(73014)X-98
Anti-Crater Solution
CRATER-XTM
Flattening Agent
GRIPTEXTM Non-Skid Particles Fine 73012
Coarse 73013
PLASTIGRIPTM Adhesion Promoter M3054
SMOOTH-SILKTM Silkscreening Agent M3043
SPATTER—ITTM Texturing Additive M3048

Recoatability—Normal

Can be recoated without sanding within 36 hours. If recoat takes more than 36 hours, sand lightly with 280 to 320 grit production paper or use SCOTCHBRITE® between coats. Clean with AWL-PREP" after sanding,

Recoatability—Accelerated

Can be recoated without sanding between 18-36 hours, if recoat takes more than 36 hours, sand lightly with 280-320 grit production paper or use SCOTCHBRITE® between coats. Clean with AWL-PREP® after sanding.

Equipment Cleaning Clean spray equipment, brush or roller with Reducer T0003, T0001, T0031, or T0002.

Safety*
CONTAINS ALIPHATIC POLYISOCYANATE DANGER VAPOR AND SPRAY MIST HARMFUL
MAY CAUSE LUNG IRRITATION AND ALLERGIC
RESPIRATORY REACTION IRRITATES SKIN AND EYES FLAMMABLE Gives off harmful vapor of solvents and

Gives off harmful vapor of solvents and isocyanates (a hazardous material). DO NOT USE IF YOU HAVE CHRONIC (LONG-TERM) LUNG OR BREATHING PROBLEMS, OR IF YOU HAVE EVER HAD A REACTION TO ISOCYANATES. USE ONLY WITH ADEQUATE VENTILATION. WHERE OVERSPRAY IS PRESENT, A POSITIVE PRESSURE AIR SUPPLIED RESPIRATOR (TC19C NIOSH/MSHA) IS REQUIRED WITH APPROVED AIR SUPPLY.

Follow directions for respirator use. Wear the respirator for the whole time of spraying and until all vapors and mists are gone. Wear eye protection and impervious clothing and equipment. Exposure controls may require the use of a NIOSH/MSHA approved combination vapor/particulate or air supplied respirator

Do not breathe vapor or spray mist. Do not get in eyes or on skin. Keep away from heat (sparks) and open flame. Keep closures tight and upright to prevent leakage. Keep container closed when not in use. In case of spillage, absorb and then dispose of in accordance with local applicable regulations.

For Professional Use Only

FIRST AID: If affected by inhalation of vapor or spray mist, remove to fresh air. If breathing difficulty persists or occurs later, consult a physician and have label information available. In case of eye contact, flush immediately with plenty of water for 15 minutes; call a physician. In case of skin contact, wash thoroughly with soap and water. *WARNING!

If specific color contains lead as indicated on its label, DO NOT USE ON TOYS, FURNITURE, OR SURFACES OR OTHER ARTICLES WHICH MIGHT BE CHEWED BY CHILDREN. WASH HANDS THOROUGHLY AFTER USING AND BEFORE SMOKING OR EATING.

IMPORTANT! This product must be blended with other products prior to use. Read all warnings and precautions on the labels of all products being blended as the combination may contain the hazards of each component.



PAINT AND VARNISH CO.

DIVISION OF TOWER CHEMICALS LIMITED

PAINTS - VARNISHES - PUTTIES - LACQUERS - AIRCRAFT AND INDUSTRIAL FINISHES 205 FENMAR DRIVE + WESTON, ONTARIO M9L 2X4 + 746-2233

Specification Data

4600-Durathane High Gloss Enamel consists of: -- 4600-Durathane Base and 4600-Durathane Catalyst

DESCRIPTION:

Gloss, hard, weather and chemical

resistant aliphatic polyurethane.

COLOUR:

As specified.

APPLICATION LIFE:

8 hours at 77°F at approximately

50% relative humidity.

MIXING RATIO:

l part Base with l part Catalyst

by volume.

REDUCING THINNER:

4600-S-1 as required. of MILT 8,772.

SPRAY VISCOSITY:

19-21 Seconds, #2 Zahn cup.

INDUCTION TIME:

15-30 Minutes.

RECOMMENDED

FILM THICKNESS:

1.5 to 2.0 mils dry.

DRY:

To tape 12 hours at 77°F at approximately

50% relative humidity.

APPLICATION:

Apply a light coat followed by a full wet

coat to give a wet film thickness of 3-4 mils. May be applied by airless or

conventional spray equipment.

DURATHANE 4600-C-1 GLOSS CATALYST

CATALYST IS SENSITIVE TO MOISTURE AND MUST BE KEPT IN TIGHTLY CLOSED CONTAINERS. IF CATALYST TAKES ON A MILKY CAST IT SHOULD NOT BE USED AND SHOULD BE DISCARDED. EACH COLOUR IN THE DURATHANE 4600 LINE HAS ITS OWN CATALYST. I.E. BLACK CATALYST SHOULD NOT BE USED WITH WHITE BASE.

The information presented herein, while not guaranteed, is to the best of our knowledge true and accurate. No warranty of guarantee express or implied is made regarding the performance of any product, since the manner of use is beyond our control. No suggestion for product ues, nor anything contained herein, shall be construed as a recommendation for its use in infringement of any existing patent, and Tempo assumes no responsibility or liability for operations that do infringe any such patents.

CHORALL

"IMRON" POLYURETHANE ENAMEL

180-200 geduers

CODES AND COLORS:

MIXING MACHINE FORMULATED COLORS TO MATCH A WIDE VARIETY OF VEHICLES; COMMERCIAL, AVIATION, MARINE AND FLEET COLORS.

USAGE AND SUBSTRATES:

"IMRON" CAN BE USED OVER ANY PROPERLY PREPARED SUBSTRATE, SUCH AS FIBERGLASS, GEL-COAT, STEEL, ALUMINUM AND GALVANIZED. "IMRON" CAN BE USED OVER ALL O.E.M. ENAMEL FINISHED VEHICLES OR OVER "IMRON" ITSELF.

PRIMERS: "CORLAR" EPOXY PRIMER AND MULTI-PURPOSE PRIMERS ONLY.

APPLICATION:

• ACTIVATION: THREE PARTS "IMRON" TO ONE PART 192-S

ACTIVATOR (NOT OPTIONAL). POT LIFE - 6 TO 8 HOURS.

• REDUCTION: UNDER NORMAL CONDITIONS, NO REDUCTION IS

REQUIRED. IF RETARDER IS NECESSARY, USE

8485-5 UP TO 15% BY VOLUME.

♦ VISCOSITY:
18 TO 22 SEC. (DU PONT M-50 VISCOSITY CUP).

• SOLVENTS: 8485-S "IMRON" REDUCER TO INCREASE FLOW

AND LEVELING.

◆ ACCELERATOR: 189-S (OPTIONAL) WILL REDUCE TO TAPE CURE

TIME PROVIDING A HARDER FILM SOONER.

(4 OUNCES TO ONE GALLON OF "IMRON")

● AIR PRESSURE: SOLID COLORS - 50-60 P.S.1. "AT THE GUN"

METALLIC COLORS - 60-65 P.S.I. "AT THE GUN"

• GUN DISTANCE: 8 TO 10 INCHES.

● COATS: TWO COATS (SOLIDS)

THREE TO FOUR COATS (METALLICS), OR MORE

AS REQUIRED.

• DRYING TIMES: DUST FREE - 15 TO 30 MINUTES

HAND DRY - 2 TO 3 HOURS WITH 189-5

• TOPCOATS: 500-S "IMRON" CLEAR ENAMEL.

• SPECIAL FEE: 259-S ONLY

LIMITATIONS:

● DO NOT USE "IMRON" OVER O.E.M. LACQUER OR AIR DRY REFINISH LACQUER PRODUCTS.

• CLEAN ALL EQUIPMENT AS SOON AS POSSIBLE AFTER APPLICATION IS COMPLETED.

(SEE LABEL FOR ADDITIONAL PRODUCT INFORMATION AND SAFETY PRECAUTIONS)



IMRON" POLYURETHANE ENAMEL

USE: A high-gloss, extremely durable, chemical and solvent-resistant, air-dry material both in solid and metallic colors for use on aircraft, commercial vehicles, fleets, passenger cars and other applications where exposure to severe conditions exists.

DESCRIPTION: A multi-component product consisting of a pigmented base and activator. Companion products are an optional Dry Time Accelerator 189 S, 259 S Imron* Additive for fish-eyes and 8485 S Imron* Reducer.

PERFORMANCE DATA: Excellent color and gloss retention, chip resistance, abrasion resistance, stain and mar resistance. Excellent chemical and solvent resistance. Outstanding resistance to yellowing. Excellent cleanability, Optional faster drying rate.

% SOLIDS BY WEIGHT: 47.5% as mixed. (This is an average value which will vary with color selected.)

% SOLIDS BY VOLUME: 34.0% as mixed. (This is an average value which will vary with color selected.)

DRYING RATE: Tape free: @ 77°F., 50% Rel. Humidity: 6-10 hours without accelerator. 2-4 hours with accelerator.

THEORETICAL COVERAGE: 544 sq. ft. at 1 mil. (This is an average value which will vary with color selected.)

RECOMMENDED FILM THICKNESS: 1.8 to 2.2 mils dry film thickness.

POT LIFE: 8 hours minimum at 70-75°F.

FLASH POINT: Below 80°F.

DIELECTRIC STRENGTH: Approximately 2 kilovolts per mil over steel, 8 kilovolts per mil over fiberglass for solid colors. Metallics have much lower values.

REDUCTION RATIO: Mix three parts IMRON Polyurethane Enamel with 1 part 192 S Activator. Four ounces per gallon 189 S Accelerator can be added to increase drying rate. 1/4 to two oz/gallon of 259 S Imron® Additive should be added to prevent fish-eyes. For spraying of large areas material may be reduced further with 8485 S Imron® Reducer or 8100 S Retarder.

APPLICATION:

For complete details refer to Imron* Application Brochure, E-28268.

- Treat bare metal with Du Pont's recommended metal treatment system. Bare fiberglass should be souffsanded and solvent wiped with 3812 S Enamel Reducer.
- Follow with CORLAR* Epoxy Primer. For aluminum, magnesium or fiberglass substrates use 8248 light gray or 9258 red oxide. For steel surfaces, use 8258 red oxide. (GORLAR* must be activated with 8268). Multi-Purpose Primer 100 \$/110 \$ may be used as a repair primer under IMRON on previously painted surfaces.
- 3. OEM finishes (except lacquers) and aged alkyd or acrylic enamels should be cleaned with 3919 S PREP-SQL* or 3929 S PREP-SQL II* and sanded thoroughly with = 360 wet or dry sandpaper. Small bare areas can be primed with Multi-Purpose primer surfacer.
- For solid colors spray a medium first coat. Allow to tack up and follow with full second coat.
- For metallic colors apply a light medium coat as a tack coat. Allow to set up 20 minutes, then apply a second light medium coat. Then reduce 15% with 8485 S (17-18 seconds #2 Zahn Cup) and apply third light medium coat. If desired, another light medium coat of reduced material may be used.
- Both solid and metallic colors can be clear coated with Imron* 500 S Clear.

RECOMMENDED SPRAY EQUIP.:

			Fluid & Air		Retaining
Type	Brand	Model #	Nozzies	N ee dle	Ring
Siphon	Binks	= 7 *	36 x 36 SD	33	
	Devilbiss	MBC510=	30	EX	
Pressure	Binks	= 7 *	33B x 33P	33	54-704
	Devilbiss	MBC510=	704	FX	MBC368
Airless	Nordsen	Versagun*		06C11	
For equivalent				(.015 Restrictor)	

(over)

RECOMMENDED AIR PRESSURE:

Type

Pressure at Gun

Pot Pressure

Siphon

50-55 lbs, forsalids 60-65 lbs, for metallics

Pressure Airless 60-70 lbs.

10-15 lbs. 2000 psi

RECOMMENDED SPRAYING VISCOSITY:

20-22 secs. =2 Zahn Cup for solid colors.

17-19 secs. #2 Zahn Cup for metallic colors.

SAFETY PRECAUTIONS: WARNING!

FLAMMABLE, BREATHING OF VAPOR MAY CAUSE IRRITATION, CONTAINS LEAD. DRIED FILM OF THIS PAINT MAY BE HARMFUL IF EATEN OR CHEWED.

Contains ester solvents.

Keep away from heat, sparks and open flame. Avoid prolonged or repeated breathing of vapor or spray mist and contact with eyes and skin. Keep container closed when not in use.

FIRST AID: In case of skin contact, flush with plenty of water, for eyes, flush with plenty of water for 15 minutes and get medical attention. If affected by inhalation of vapor, remove to fresh air. If swallowed, CALL A PHYSICIAN IMMEDIATELY, Induce vomiting.

KEEP OUT OF THE REACH OF CHILDREN. USE ONLY WITH ADEQUATE VENTILATION.

Do not apply on toys and other children's articles, furniture, or interior surfaces of any dwelling or facility which may be occupied or used by children. Do not apply on those exterior surfaces of dwelling units, such as window sills, porches, stairs, or railings, to which children may be commonly exposed.

IMPORTANT: WHEN MIXED WITH 192 S, MIXTURE WILL HAVE HAZARDS OF BOTH COMPONENTS. OBSERVE ALL APPLICABLE PRECAUTIONS.

DANGER!

VAPOR AND SPRAY MIST HARMFUL
MAY CAUSE LUNG IRRITATION AND ALLERGIC RESPIRATORY REACTION.
MAY IRRITATE SKIN AND EYES.
FLAMMABLE.
HARMFUL OR FATAL IF SWALLOWED.

Contains aliphatic polyisocyanates and ester solvents.

Use only with adequate ventilation.

If engineering and administrative controls of air contaminants are not feasible, wear an air line respirator (TC-19C NiOSH/MESA, or equivalent) during application and until work area has been exhausted of all vapor and spray mist. If air line respirators are not feasible and the atmospheric concentration of monomeric isocyanates is less than 10 times the allowable time weighted average, wear a vapor/particulate respirator (TC-23C NIOSH/MESA, or equivalent) recommended by the manufacturer for use with isocyanate vapors and mists. Individuals with chronic respiratory problems or prior allergic respiratory reaction to isocyanates must not be exposed to vapors or spray mist containing isocyanates.

Avoid breathing vapor or spray mist. Avoid contact with eyes and skin. Keep away from heat, sparks and open flame. Keep container closed when not in use. Do not transfer contents to bottles or other unlabeled containers.

FIRST AID: If affected by inhalation of vapor or spray mist, remove to fresh air. If breathing difficulty persists, or occurs later, consult a physician. In case of skin contact, wash thoroughly with soap and water; for eyes, flush immediately with plenty of water for at least 15 minutes and call a physician. If swallowed, CALL A PHYSICIAN IMMEDIATELY. Induce vomiting.

IN CASE OF: FIRE—Use water spray, foam, dry chemical or CO2. SPILL—Absorb and dispose of in accordance with local regulations.

KEEP OUT OF REACH OF CHILDREN.

				PA	AGE 4 OF 4	
ERA P S	4009	REV	IR	DATE	5/15/90	·

APPENDIX B

Material Safety Data Sheets for:

U.S. Paint - Alumigrip Top Coat Base AWL-CAT #2 Converter G3010 T0001 Reducer T0003 Reducer

> Tempo 4600 Series 4600 Durathane Base 4600 Catalyst 4600 S-1 Reducer

> > Imron Imron Base Color 192-S Activator 8485-S Reducer

FOR COATINGS, RESINS, AND RELATED MATERIALS

DATE OF PREPARATION -- 10-31-1985 R. 07-14-86

SECTIONS

MAMUFA

	And the second s
СТИРЕН	U. S. PAINT DIVISION OF GROW GROUP, INCORPORATED 831 S. 21st Sireet St. Louis, Missouri 63103
ATION	(314) 621-0525
NCY	(314) 621-052è
TOLASS	MODIFIED ACHTER PESIN
भ्राथह	FOXFIRE® BRIGHT ALUMINUM METALLIG URETHANE TOPCOAT

INFORMA EMERICE PRODUCE TRADE No CODE

OCH. ACCIN SECTION II — MAZARDOUS INGREDIENTS INGREDIENT

F1037

(COMMON MAME)	WEIGHT		PEL	VAPOR PRESSURE	
CELLOSCLVE ACETATE 2-ETHOXYETHYLETHANOATE	23	40	1001	- Harana	1
XYLENE Dimethy, Benzeng	12	90	601	. 5	
NORMAL BUTYL ACETATE BUTYL ETHANOATE	ũ	150	150	<u>0</u>	
PETROLEUM DISTILLATES GDORLESS MIMERAL SPIRITS	m	961	8	°4	
ETHYL ÁCETATE ETHYL ETHANDATE	**	400	400	98	
TOLUENS METHYL BENZENE	-	100	200	33	
PETROLEUM DISTILLATES ALIPHATIC HYDROCARBONS	s	100	ď Ž	914	

Values given are in mg/M².

NA --- Nol avaslable NE --- Not established

Gare should be taken when sanding pigmented paints. Airborne nuisance particulates have an ACGIH TLV of

total dust ~ 10 mg/MP.

This material does not contain intentionally added ingrections which are based on compounds of animosy, arenic, cadmium, lead, metcarly, selentum, or water sofubte barium.

SECTION III -- PHYSICAL DATA

WEIGHT PER GALLON 8.87 Ibs.

VOLUME PERCENT VOLATILE 53

BOILING BANGE 165°F - 395°F

EVAPORATION RATE — Stower than Ether VAPOR DENSITY ——— Heavier than Air

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

VAPORS MAY CAUSE FLASH FIRE. DANGER! -- FLAMMABLE.

FLASH POINT 24"F TOC

8

EXTINGUISHING MEDIA -- Dry Chemical or Foam

UNUSUAL, FIRE AND EXPLOSION HAZARDS — Keep away 110m 18al, sparks, non-explositin-proof electrical equipment, during use and units build up of vapors by maintaining a continuous flow of fresh air. all vapors are gone. Vapors may ignite exprosively, Vapors may spread forg distances and beyond closed doors. Prevent and lame. Do not smoke. Extinguish all pilot lights and lum off all sources of ignition, including heaters, lans, and other

SPECIAL FIREFIGHTING PROCEDURES -- Self contained breathing apparatos with a full tacepiece operated in pressure-damand or other positive pressure mode. In case of fire, use CO., Dry Chemical Foam, or other approved method for treating a Class B fire. Summon professional firelighters.

SECTION V - HEAL TH HAZARD DATA

EFFECTS OF OVEREXPOSURE (ACUTE)

Can cause severo irritation, redness, tearing, and blurred vision.	Protonged or repeated contact can cause moderate	irritation, defatting, and dermaitis. Excessive inhalation of vapors can cause nasal	and respiratory irritation, disciness, weakness, failgue, nausea, headache, possible unconscious-	cess, and even asphyxiation. IMGESTION IS HARMFUL and can cause a bureing	seasation, nausea, vomiling, and diarrhea,
EYES	SKIN	BREATHING		SWALLOWING	

ADDITIONAL EFFECTS OF OVEREXPOSURE (CHROMIC)

- --- Profonged and repeated breathing of spray mist and/or sanding dust
 - over a period of years may cause diseases of the lungs.
- -finhalation of concentrated vapous causes intoxication resembling shat —Can cause irritation to mucous membranes.

from alcohol.

- ---Lassitude, loss of appetite, and a bad taste may be noted at high concentrations.
- ---Ingestion may cause drowsiness and in severe cases pulmonary edema.
 - -Hemorrhages into various vital organs have been noted.
 - -- Mild allergen.

 - —Narcotic effects have been noted.

 May cause Injury to Ridneys and liver.

tional everasposure to solvents with permanent brain and nervous system damage. Intentional raisuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

WARNING! Harmfut or tatal il swallowed. Harmfut if inhaled or absorbed through akin. Oversposure may cause blood disorders. Based on tests with taboratory animals, overexposure may cause reproductive disorders and birth delects.

PRIMARY HOUTE(S) OF ENTRY (X) SKIN (X) BREATHING (X) SWALLOWING

HST AID:

IN CASE OF SKIN CONTACT: Wash area thoroughly with soap and water. Remove solided clothing. Get medical assistance if irritation persists. Wash clothing before rause.

Flush with large amounts of water for at least 15 minutes. Get medical

IN CASE OF EYE CONTACT.

assistance.

IF SWALLOWED: GET MEDICAL ATTENTION IMMEDIATELY.

DO NOT induce vaniting.
Asplitation of material into tungs
can cause chemical pneumonitis which
may be fatal.

IF INHALED:

If you experience difficulty in breathing, leave the area to obtain fresh air. Il confinued difficulty is experienced, summon medical assistance immediately. If breathing ceases, restore using approved CPR fech hiques and summon medical help immediately.

SECTION VI — REACTIVITY DATA

HAZARDOUS POLYMERIZATION --- CAB not occur.

STABILITY - Stable.

WATERIALS TO AVOID

Excess heat and/or exidizing materials.

In addition. Chlorosuitonic acid

HAZARDOUS DECOMPOSITION

May decompose late furnes containing carbon monoxide and carbon dioxide.

When heated to decomposition emits toxic fumes.

SECTION VII - SPILL OR LEAK PROCEDURES

SMALL SPILL Absorb liquid on inert material such as paper, vermiculite, floor absorbent, and transfer to pood.

LARGE SPILL. Eliminate all ignition sources (trans. flames including pilot lights, electrical sparks). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source, contain area of spill to prevent spreading, pump liquid to salvage lank. Remaining liquid may be absorbed with inert materials such as sand; clay, earth, or floor absorbered. and showefed into containers with non-sparking toots.

If run-off occurs, notify he proper authorities as required that a spill has occurred.

 \subseteq

WASTE DISPOSAL METHOD

Allow vofstife portion to evaporate in hood being sure to allow sufficient time for vapors to completely dear hood duct work. Dispose of contaminated absorbent, cartainer and unused contents in accordance with local, safe, and federal regulations. On not incinerate closed containers.

SECTION VIII — PROTECTIVE EQUIPMENT

VENTILATION/RESPIRATORY PROTECTION

Use only with adequate rentifiation, Maintain continuous flow of flesh air. Do not breathe vapors, spray mists, or sanding dusts. Wear appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application unless air monitoring demonstrates vapor, mist, and particulate tevels are below applicable limits. Follow respirator manufacturer's directions for respirator wase. Estimement and manufacturer's directions for respirator wase. Engineening or administrative controls should be implemented to reduce each or an administrative controls should be implemented to reduce each.

Provide sufficient mechanical (general and/or tocal exhaust) ventifation to maintain exposure below Tt.V(s).

PERSONAL PROTECTIVE EQUIPMENT

Do not get in eyes, on skin, or on clothing, the solvent resistant safety eyewear with splash guards. Salvent impermeable gloves, clothing, and boots are recommended to prevent skin contact.

SECTION IX — SPECIAL PRECAUTIONS AND ADDITIONAL COMMENTS

Xeep closure light and upright to prevent leakage. Keep container closed when not in use. Do not store above 120° F. Do not transfer contents to boilies or other unlabeled containers.

Containers of this material may be hazardous when emplied because they retain product residues (vapor, liquid, and/or solid). All hazard precautions given in this data sheet must be observed.

IMPORTANTII

This product may be biseded with other products prior to use. Read all warnings and precautions on the labels of all products being being all products being being a sine combination may contain the hazards of each component.

NON-WARRANTY

The Information presented herein, while not guaranteed, is to the best of our knowledge true and accurate. No warranty or guarantee expressed or implied is made regarding the performance of any product, since the manner of use is beyond our control. No suggestion for product use, nor anything contained herein, shall be construed as a recommendation for its use in infringement of any existing patent, and Grow Group assumes no responsibility or liability for operations that do infringe any such patents.

FOR INDUSTRIAL USE ONLY

By professional, trained personnel using proper equipment. Not intended for sale to, or use by, the general public.

FOR COATINGS, RESINS, AND RELATED MATERIALS

02-26-1990 DATE OF PREPARATION -

SECTION

U.S. PAINT CORPORATION MANUFACTURER

831 S. 21st Street

St. Lauis, MG 63103

1314 621-0525 INFORMATION

CHEMTREC --- 1-800-424-9300 EMERGENCY MODIFIED POLYISOCYANATE RESIN PRODUCT CLASS TOPCOAT CONVERTER FOR SPRAY APPLICATION TRADE NAME

G3010 492-C-39) AWL-CATA #2 SODE SECTION II - HAZARDOUS INGREDIENTS

Ž,	COMMON NAME]	Ξ <u>π</u>		[CHENICAL NAME]	NAME]		[cas #]	<u></u>				
	META LANGE	1000 H	153453 1634 174 177	TEMESTICOUSE LANGE CSM. SCIN PRL NESTG- (PPS) PATEGRA		= = ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ± ±	SANL RECE LIMITS SOUL BEAUTH SIGL BEAUTH (PPH)	\$1150 \$1150 \$1100 \$1100	-3153G -5163E-	103v	Jankariem Usa (PPajhr)	WAPEL PRESSUE (na Hytzere)
SXFLENE	ENE 150	150	109	32	DINETHYL 100	THYL 86	DIMETHYL BENZENE 100 150	 ₹	77	4,3(2)	\$/0B 0 \$	1530-20-7
ž.	BYL ACETATE ABO	सर अर	D0 \$	RE	E THYL.	ETHYL ETHANDATE 480 MA	SOATE NA	¥	<u>2</u>	5.6(2)	>8000/4	141-78-6
¥10£	L>TOX.DENE	DS #	200	표), 1), H1 3%	KETHYL BENZENE 200 ISO	SENE SO	308	¥	5.0(2)	4000¢	188-88-5
730,	>CELŁOSOLYE ACETATE 5 NE	ace fate Ne	160)an	2~£1146 14	HOXYETHYLI	IYLE TH NE	2-ETHOXYETHYLETHANDATE 100 NE NE	>-	ές 1	1540/8	111-15-9
F	716 POLT	IPHATIC POLYISGCYAHATE 0.02** ya	17E 0.02m	낼	BIURE 0.0	RET 05 1	1 6 HE	XANE TH HA	YLENE RE	BILKET OF 1,5 HEXAMETHYLENE DIESDGYANATE 0.02" NA NA NE NA	LDE NA	26182-81-2

-- Acute Orak 1050 Rebbit * Values given are in mg/M, ** Yalues given are in ug/A

NAP - Not Applicable NE -- Not Estabilahed MA -- Not Arealstain (1) -- Acute Orak 1950, Rat (2) -- Acute Orak 1950, Rat (3) -- Gerral LOSO Rabbit (4) -- Gerral LOSO Ret (---) Julia sylente

¥ --- Yes

Koluens, and ethylbenzars - Contains a SASA 313 reportable material which may include xylene, A.--- As recommended by manufactures (A) - 5NR 313 REPOSITABLE (B) - Contains a SARA 313 reportable

Percent may yary due to the distilletion process

This material does not contain intentionally added ingredients which are based on compounds of antimony, arsenic, caomium, lead, mercury, selenium, or water soluble barium.

SECTION III - PHYSICAL DATA

WEIGHT PER GALLON 8.33 lbs.

BOILING AANGE 168"F -- 362"F

VOC OF MATERIAL 592 gms.A.

VOLUME PERCENT VOLATILE 64

EVAPORATION RATE - Slower than Ether Heavier Ban Air VAPOR DENSITY -

SECTION IV — FIRE AND EXPLOSION MAZARD DATA

1

DANGER! — FLAMMABLE. VAPORS MAY CAUSE FLASH FIRE

FLASH POINT 24"F TCC

Влу **С**йем са! эл Ерал EXTINGUISHING MEDIA ::

Do not smoke. Extinguish all pilot lights act turn off all sources of ignition, including heaters, fans, and other non-explosion-proof electrical equipment, during use and entit all yapons are gone. Vapors may ignite explosively, Yapors may spread long distances and beyond closed UNUSUAL FIRE AND EXPLOSION HAZARDS --- Keep away from heat, sparks, and flame. doors. Prevent build up of vapors by maintaining a continuous flow of fresh arr.

lacepiece operated in pressure-demand or other positive pressure mode. In case of fire, use CO₂, Ory Chemical, Foam, or other aporcoed method for treating a Class B fire. Summon SPECIAL PIREFIGHTING PROCEDURES — Self confained breathing apparatus with a tast professional firefighters.

and full protective diothing. During a line, isocyanale vapors and clarer rintating. Fighly roxic gases may be generaled by thermal decomposition or combustion. Closed container may explode when exposed to extreme heal or burst when contaminated with water 160, evolved). Personnel who are fighting iscournate lives should wear self-contained breathing apparatus

SECTION V -- HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE (ACUTE)

EYES	Liquid, aerosols or vapors of the product are initiating and can cause learing, reddesing, hisriet uston, and swelling accompanied by a cloring accompanied by a
SKaN	Supplied activation into methor or results mention to time dust in the language activation spanned seed with storp for lies and most time and can cause introducion. Symptoms of skin militation may be reddering, sweling, into activation should be skin casting.
BREATHING	effects similar to incose identified suider acuse breathings symptoms. Some persons may develop sym as rishitation from sym contract. Cured material is difficult to remove easily ratio from section and respiration. Excessive implation of vigoris can cause national respiratory kinflation, districts, wed vices. It if que, nauses, insettating possible
	unconsciousness, and even asphyriation. May also cause tightness in the drest, sucyanate vepors or mist at concentrations above the suggested TLV can sirviate (funcing sensation) the miscous membranes in the respitatory tract (mase, threst, turgs); causing runny nose, sore throat, coughing, chest discomfact, shortness of breath and
	reduced leng fuection (breathing obstruction). Persons with a presensing, nonspecific the contributing the reaconstation of concentrations below the TLV with similar symptoms as well as an astronomy and many respondence with a specific to the contribution and contribution of the transfer of the contribution of the contributi
SWALLOWING	doctorial speak and protection at years of read a final in the services are usually reversible. Chemical of repressible participations, with fluctive symptoms (e.g. fever, chilis) has also been reported. INGESTION IS HARMFULL and can cause a brinning sensation, nausea, woming sensation, causes, avorting sensation, courses, worthing and distribute. Can result in infillation and possible corrosive action in the mouth, atomach issue and digestive fract.

ADDITIONAL EFFECTS OF OVEREXPOSURE (CHROMIC)

- -Lassitude, loss of appetite, and a tad taste may be noted at high concentrations

- —Narcoolic effects have been noted.
 —Protonged and repealed breathing of scray must and/or sanding dust over a cerical of years may assert acuse diseases of the hings.
 —Can cause irritation to mucous membranes.
 —Can cause irritation to mucous membranes.
 —Contrad effects may occur.
 —Formal effects may occur.
 —Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases of recurrent skin eccena or sensitization should be excluded from working with loocyanates.

 Once a person is diagnosed as sensitized to an igocyanate ro lurther exposure can be
 - permitted.

 —Altergia Skin or respiratory teaction may occur in some individuals. Resolvatory sensitivity results in asthmat-the symptoms to subsequent exposure even below the TLV. Sun sensitivity results in asthmat-the symptoms to subsequent exposure even below the TLV. Sun sensitivity results in altergic demantities which may include rash ichning, hives and swelling of extremities, in those who have developed a skin sensitization, these symptoms can develop as a result of contact with very small amounts of liquid malerial to even as a result of contact with very small amounts of liquid malerial to even as a result of vapor-only asport may approxime.

 —Ido was one may result in central nervous system depression.

 —Hermorrhages into various vital organs have been noted.

—As a result of pravious regreated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which multiply cause them to react to a later exposure to accepanate at levels well below the TLV. These symptoms, which include: chest lightness, whereing cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, could an or chefridions. This increased hours possible signific weeks and in severe cases for several years. Chronic overcoposure to (scopyanates has also been responsed to cause lung damage, including decrease in lung function, which may be permanent. Sensitization may be either temporary or permanent.

WARNING! Reports have associated repeated and proforged occupational overaxposure to solvents with permaneal train and nervous system damage. Infedional misuse by deliberately concentrating and inhaling the contents may be barmful or fatal.

WARNING! Harmus or statal if swallowed. Harraful if inhaled or absorbed brough skin. Oversposure may cause blood disorders. Based on tests with faboratory animals, overexposure may cause reproductive disorders and birth detects.

HEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Asthma and any other respiratory disorders (bronchilis, emphysema, hyperreaclivity), skin allergies, eczema

PER CALIFORNIA'S PROPOSITION 85.

This product contains a chemical known by the state of California to cause cancer, birth defects or reproductive harm, SYABMING:

Product ingrediants appear on the following cardinogenic fistings: 2 HZ

X | Nane of the above.

(X) SWALLOWING PRIMARY ROUTE(S) OF ENTRY (X) SKIN (X) BREATHING

IN CASE OF SKIN CONTACT:

Wash area (horoughly with soap and water, Remove soiled clothing. Get medical assistance if irritation persists, Wash clothing Get medical clothing before reuse.

AN CASE OF EYE CONTACT:

Figsb with large amounts of water for at least 15 minutes occasionally litting eyelids. Get medical assistance.

induce vomiting. Aspiration of material into lungs can cause GET MEDICAL ATTENTION IMMEDIATELY, DO NOT chemical prieumonitus which may be fatal. IF SWALL OWED

If you experience disticulty in breathing, leave the area to obtain fest hair. It continued difficulty is experienced. Summon in redical assistance immediately. If breathing cases, restore using approved CPR techniques and summon medical help immediately. Asthmatic-type symptoms may develop and area? De immediately destroins may develop and area? up to several flours. Treatment is essentially symptomatio. FINE SUSDI

SECTION VI - REACTIVITY DATA

STABILITY - Stable. POLYMERIZATION -- May occur if in contact with moisture or other materials which react with isocyanales. May occur at temperatures over 400° F (204° C).

MATERIALS TO AVOID

Excess heat and/or oxidizing materiats.

Avoid contact with water, alcohols, amines, strong bases, metal compounds, or surface active ma serials.

In addition. Chlorosultonic acid

If container is exposed to high hear, it can be pressurized and possibly ruplure explosively. Isocyanates react slowly with water to form CO $_2$ gas. This gas can cause seated containers expand and possibly rugture explosively.

È

HAZARDOUS DECOMPOSITION

May decompose into fumes containing carbon monoxide, carbon dloxide, oxtdes of nitrogen, traces of HCN and HOF.

SECTION VIII — SPILL OR LEAK PROCEDURES

Absorb liquid on inert material such as paper, vermiculite, floor absorbent, and transfer to hood. SMALL SPILL

Eliatinate all ignition sources flares, frames including pilot lights, electrical sparks). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source, contain area of spill to prevent spreading, pump liquid to salvage tants. Remaining tiquid may be absorbed with fineth inflatent and shoveled into containers with intert material such as sead, clay, batth, or floor absorbed, and shoveled into containers with non-sparking toots. Prevent rem-off to severa, streams, of other bodies of water. If run-off occurs, notify the proper authorities as required that a spill has occurred LARGE SPILL

WASTE DISPOSAL METHOD

vapors to completely clear hood dust work. Dispose of conteminated absorbent, container and unused contents in accordance with local, stelle, and federal regulations. Bo not incinerate closed containers. Altaw votalite pertion to evaporate in hood being sure to allaw sufficient time for

SECTION WIR - PROTECTIVE EQUIPMENT

VENTILATION/RESPIRATORY PROTECTION

manufacturer's directions for respirator use. Engineering or administrative controls should be Use only with adequate rentilation. Maintain continuous flew or fresh air. Do not breathe vapors, spray mists, or sanding dusts. Wear appropriate, groperly fitted respiration (NNGSH/MSHA approved) during anot after application unless air monitoring demonstrates vapor, mist, and particulate levels are below applicable finals. Follow respiration Implemented to reduce exposure.

Provide sufficient mechanical (general and/or local exhaust) ventitation to maintain exposure balow Taylor.

PERSONAL PROTECTIVE EQUIPMENT

Do not get in eyes, on skin, or on clothing. Use solvent resistant safety eyewear with spinsh grands. Contact lenses should not be word. Solvent impermeable gloves, clothing, and books are recommended to prevent skin contact. In addition a respirator that is recommended or approved for use in isocyanate containing anvironments should be used. A positive pressure air supplied respirator (TC19C NLOSH/NASHA) is recommended.

SECTION IX — SPECIAL PRECAUTIONS AND ADDITIONAL COMMENTS

Kaap closure tight and upright to prevent leskage. Keep container closed when oot in use. Do not stone above 120°F. Do not transfer contents to bottles or offer unfabeted confainers.

residues (vapor, liquid, and/or solid). All hazard precautions given in this data sheet must be Containers of this material may be hazardous when emplied because they relain product

IMPORTANTII

precautions on the labels of all products being blanded as the combination may confain the This product may be brended with other products prior to use. Read all warrings and hazards of each component.

for product use, nor anything contained herein, shall be construed as a recommendation for its use in infringenent of any existing patent, and U.S. Paint assumes on responsibility or true and accusate. He werranty or guarantee expressed on toplice is made tegateding the performance of any product, since the mercet of use is beyond our control. No syngestion the information presented herein, while not guaranteed, is to the best of our knowledge limbility for operations that do infringe ony such patents.

FOR INDUSTRIAL USE ONLY

By professional, Italined persomnel using proper equipment. Not intended for sele to, or use by, the general public.

D.C.Z. Proping servery range in the increase in 01-03-1986 R. 11-05-1986 R. 07-10-1987 10-07-1985 63010 αĊ

R.01-13-1989 8.10-31-1989

02-29-1968

FOR COATINGS, RESINS, AND RELATED MAYERIALS DATE OF PHEPARATION - 10-31-1989

SECTION

U. S. PAINT MANUFACTURER

831 S. 21st Street

St. Louis, Missouri 63103

(314) 621-0525 **INFORMATION**

--- 1800-424-9300 CHEMTREC EMERGENCY

MODIFIED ACRYLIC RESIN PRODUCT CLASS

FOXFIRE CLEAR-COTE" ACRYLIC URETHANG TOPCOAT F3016 TRADE NAME CODE

SECTION II — HAZARDOUS INGREDIENTS

. ,			COPPENANTAMINA (CONTRACTOR)			LATERA PARKATRA	***************************************		778 - 277 - 277
	SAPOR PRESSURE (an Byr20°G)	108-38-3	18-93-3 01	112.07.2	111-15-9	141-73-6 86	123-86-A 10	8-245-89-8 NE	_
	JAHALATION LOsa (\$PH/br)	₹ ₹	¥0	4	\$*************************************	** **	4	ý Z	* Yelues given are in ig_{i}^{M} ; (1) Acute Gral LD50 Rabbit M Not Available Available size recompended by newfecturer (3) Serral LD50 Rabbit NMP - Not Applicable (A) Selp 313 XFROMF42E (4) Derval LD50 Rat NE Not Established (B) Centains a S4RA 313 reportable material which may include xylene, toluene, and ethylbenzene.
	LEAR 197 Aug	¥	<u>생</u> 포	લ ૨	4.	М Ж	40 27	*t *	M No Y No M Not Available NaP - Not Applicable NE Not Establish NE Not Establish Ne Not Establish
	801974 -91634	¥.	嵳	꾶	포	311	38	345	14 ta
[cas #]	c.es	540	×	Handate na	HARABATE AE	3	3.6	CARSONS XE	(1) Acute Oral 1050 Hatbit (2) Acute Oral 1050, Sat (3) Secral 1050 Hatbit (4) Derral 1050 Hat rial which may include wyleme
[CA	STAC ENE LIMETS 0SM CERT STEL CETLEN (PPM)	SAD SAD	380	HTLET NA	HYLET	NADATE AE	NOATE 280	HYD90 A€	ute Orași Jte Orași Graf LD Fraf LO
IAME]	12 (3P4)	METHYL BENZENE 280 340	2-8UTANO%E 280	2-BUTDXYETHYLETHANGATE SA NA NA	Z-ESHOXYETHYLETHANDATE 100 RE NE	ETHYL ETRANDAJE 400 NE	BUFYL ETHANDATE 150 200	ALIPHASIE HYDROCARBONS 500~ AE KE	(1) Acute Gral LD50 Rai (2) Acute Gral LD50, S. (3) Secral LD50 Rabbit (4) Derval LD50 Rat terial which may include my
EAL N	C LINJ SC(N DESIG- HATEON	. ⊌	¥	ā		ы Ж	ЖЕ	¥	turer table 42
[CHEMICAL NAME]	TRANST TJOHAL LINJ (SBA SYLN JEL BESIG- (PPR) HATGH	200	200	FATE NA	104	404	150	5 500~	14/N Lg/M Lg/M Lanufaci HE H3 report
Œ]	NG1R 1 11/4/53EL 1 (PPN)	150	CASSETHAL ETHYL KETONE A 200 300	CASBUTY, CELLOSOLVE ACETATE 2 NA 3A N	CANCELLOSOLWE ACETATE 25 5 RE	3 %	106 1 A TE 201	<e>se>serauleum distillares 6 100[∞] NE</e>	* Yelues given are in rg/N; ** Yalues given are in tg/9 ** Yalues given are in tg/9 ** Yalues given are in tg/9 ** As recommended by mendfacturer (a) - Self 313 xerofit 431. (a) - Contains a SelfA 313 reportable
[COPENION NAME]	(663) (663)	JERE 180	471. ETHY 200	44 SELLS	.050LW	ETBYL ACETATE 5 400	3088AL BUTYL ACETATE 3 150 200	iuιευα β 1αυ √	Yelues (Yalues (As Dr
		<a>TOLUENE 9 18	<4>>%€ 7+	CASBRITE 2	CASERL 25	E 1 1976 /	50384L 3	<8>9£₹¶	* : 158

Percent may wary due to the distillation process.

Airborne nuisance particulates Sare should be taken when sanding pignestyd paints. have an AEGIH 11.7 of total dust a 10 mg/H

compounds of anitaony, acsebit, cadmiun, lead, marcury, selemium, or water soluble barium. this naterial does not contain intentionally added ingredients which are based on

SECTION LIE - PHYSICAL DATA

VOLUME PERCENT YOLAFFLE ST	VOC OF MATERIAL - 543 gms./1.
WEIGHT FER GALLON 8.27 16s.	BBILING RANGE 165°F - 341°F

EVAPORATION RATE - SJONEY than Ether VAPOR DEMSITY ---- Hosvier than sir

SECTION IV — FIRE AND EXPLOSION HAZARD DATA

VAPORS MAY CAUSE FLASH FIRE DANGER! - FLANMABLE.

LEL 1,00 21°F TCC FLASH POINT

EXTINGUISHING MEDIA — Dry Chamical or Foam

UNUSUAL FIRE AND EXPLOSION HAZARDS -- Keep away from beat, sparks, build up of vapors by maintaining a continuous flow of trestrain. non-explosion-proof electrical equipment, during use and until may spread long distances and beyond closed doors. Prevent and flame. Do not smoke. Extinguish all pitot lights and turn off all sources of ignition, including heaters, lans, and other all vapors are gone. Vapors may ignite explosively. Vapors

SPECIAL FIREFIGHTING PROCEDURES — Self contained breathing apparatus with a full faceplace operated in pressure-demand or other positive pressure mode, la case of line, use CO₂, Bry Chemical Foam, or other approved method for treating a Class B line. Summon professional linaligaters.

SECTION V — HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE (ACUTE)

EYES	Can cause severe initation, redness, tearing,
	and blurred wision.
SKIN	Prolonged or repeated contact can cause moderate
	initation, detalling, and dermanits.
BHEATHING	Excessive inhalation of vapors can cause naget
	and respiratory initation, dizziness, weakness,
	fatigue, nausea, headache, possible unconscious~
	ness, and even asphyxiation.
SWALLOWING	INGESTION IS HARMFUL and can cause a burning
	sensation, nauses, vomiting, and diarrhes.

ADDITIONAL EFFECTS OF OVEREXPOSURE (CHRONIC):

- --Prolonged and repeated breathing of spray mist and/or sanding dust over a period of years may cause diseases of the lungs.
 —Can cause irritation to mucous membranes.
- -Inhatation of concentrated vapors gauses intoxication resembing that from alcohol.
- -Lassitude, loss of appetite, and a bad laste may be noted at high
- -Ingestion may cause drowsiness and in severe cases pulmonary edema. concentrations.
 - ---Hemorrhages into vaticus vital organs have been noted
 - ---Mild allergen.
- --- May cause injury to kidneys and liver. --- Narcotic affects have been noted.
 - -Corneal effects may occur.
- -Coma may result from oyexexposure.

WARNING! Reports have associated repeated and prolonged occupafional overexposure to solvents with permanent brain and nervous system damage, intentional misuse by deliberately concentrating and inhaling the contents may be harmful or latal.

absorbed through skin. Overexposure may cause blood disorders. Based on lests with laboratory animals, overexposure may cause re-WARNING! Harmful or latal il swaltowed. Harmful it inhaled or productive disorders and birth defects.

PRIMARY ROUTE(S) OF ENTRY (X) SKIM (X) BREATHING (X) SWALLOWING

Wash area thoroughly with soap and water. Remove soiled crothing. Get medical assistance if imitation persists. Wash clothing before reuse. IN CASE OF SKIN CONTACT:

Flush with large amounts of water IN CASE OF EYE CONTACT:

for at least 15 minutes. Get medical assistance, GET MEDICAL ATTENTION IMMEDIATELY IF SWALLOWED:

can cause chemical pneumonitis which Aspiration of material into lungs DO NOT induce vomiting. may be tatal

If you experience difficulty in IF INHALED:

sechniques and summon medical help ceases, restore using approved CPR is expecienced, summon medical asbreathing, leave the area to obtain sistance intractiately. If breathing fresh air. It continued difficulty en mediately.

SECTION VI - REACTIVITY DATA

HAZARDOUS POLYMERIZATION -- Can not occur.

STABILITY - Stable,

MATERIALS TO AVOID

Excess heat and/or oxidizing materials.

Forassium-tert-butoxide Chloroform In addition

Chloresulfonic acid Hydrogen peroxide Nitric acid

HAZARDOUS DECOMPOSITION

May decompose into furnes containing carbon monoxide and carbon dioxide

When heated to decomposition emits toxic fumes,

SECTION VII - SPILL OR LEAK PROCEDURES

Absorb liquid on most material such as paper, vermiculite, SMALL SPILL

ficor absorbent, and transfer to hood,

protective equipment should be excluded from area of spill Prevent run-off to sewers, streams, or other bodies of water ent, and shoveled into containars with non-sparking table. until clean up has been completed. Stop spill at source, to salvage tank. Remaining liquid may be absorbed with inert material such as sand, clay, earth, or floor absorbcontain area of spill to prevent spreading, pump liquid Eliminate all ignition sources (flares, flames including pilot rights, electrical aparks). Persons not wearing If run-off occurs, notify the proper authorities as required that a spill has occurred LARGE SPILL

WASTE DISPOSAL METHOD

hood duct work. Dispose of contaminated absorbent, constate, and federal regulations. Do not incinerate closed Alfow volatile portion to evaporate in hood being sure to allow sufficient time for vapors to completely dear leiner and unused contects in accordance with local, containers.

SECTION VIII — PROTECTIVE EGUIPMENT

VENTICATION/RESPIRATORY PROTECTION

Wear appropriate, property fitted respirator (NIOSH/NSHA approved) Enginearing or administrative controls should be implemented to during and after application unless air munitoring demonstrates Use only with adequate sentilation, Maintain continuous flow of fresh air. Do not breathe vapors, spray mists, or sanding dusts. vapor, mist, and particulate levels are below applicable limits. Follow respirator manufacturer's directions for respirator usa. reduce exposure.

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(s).

PERSONAL PROTECTIVE EQUIPMENT

safety syswear with splash guards. Solvent impermeable gloves, Do not get in eyes, on skin, or on crothing. Use solvent registant clothing, and boots are recommended to prevent skin contact.

SECTION IX — SPECIAL PRECAUTIONS AND ADDITIONAL COMMENTS

Keep closure tight and upright to prevent leakage. Keep container closed when not in use. Do not store above 120° F. Do not transfer confents to bottles or other unlabeled containers. Confainers of this material may be hazardous when emplied because hatard precautions given in this data sheet must be observed. they retain product residues (vapor, fiquid, and/or salid). All

NPORTANTIE

This product may be blended with alber products prior to use. Read all warnings and precautions on the labels of all products baing blonded as the combination may contain the haxards of each com-

WITHTHE STATE OF THE PARTY OF T

construct as recommendation for its use in infringement of any exist-ing petent, and U.S. Paint assumes no responsibility or liability best of our knowledge true and accorate. No warranty or guarantee The information presented herein, while mut quarackeed, as to the gestion for product use, nor empiring contained terein, shalf be product, since the manner of use is heyond our control. No sugexpressed or implied is made regarding the performance of any for operations Blot do infrirga any such patents.

FOR INDUSTRIAL USE ONLY

By professional, trained personnel using proper equipment. Not inlended for sale to, or use by, the general public.

F3016

USP-1

10-17-1985

R. 06-05-1986

FOR COATINGS, RESINS, AND RELATED MATERIALS

DATE OF PREPARATION - 10-31-1989

c

MANUFACTURER U.S. PAINT

St. Louis, Missouri 63103 331 S. 21st Sineet

(314) 621-0525 INFORMATION CHEMTREC --- 1-800-424-9300 ENERGENCY NODIFIED POLYAMIDE RESIM PRODUCT CLASS Converter For 30-Y-94" (S9001) Man-Sanding Mil-Spec Anti-Corrosive Epoxy Primer For Fast Recoat TRADE NAME

53001 CODE

SECTION II — HAZARDOUS INGREDIENTS

Fight But 1 Fight But	<u>S</u>	[COMMON NAME]	1年]	ق	[CHEHICAL NAME]	Z J	MME]	(CA	[CAS #]				
2 - PROFANGE SEP NE NE NE NE NE NE NE	ÆJ\$HĬ	100 EV	LOSGII LUASSTEL	ā	A 4811.0	- A	688 688 688	MA.	CINETS #GHA SELLINS (PM)	3534 15316- 151148	G134	ISHARATION Less (PPM/br)	TAPOR PRESSURE (42 Higher C)
F	1507	18PYL ALC	10H01	į	1	1 2	- PROPAN	8L	-				67-63-9
COO HE 2-8 UTANDAE 28 - 1	33	040		9.0			400	5.03	#£	1	**	***	33
200 HE 200 30	E CR.	HER ETH	PR. XETON			61	-801ANG	74 74					38-91-3
123-0 150 200 NE NE NA NA 123-0 12	ţ.,	602	300				2.00	300	N.E	¥	Z	成装	7.0
150 5E 150 200 NE NE NA NA 71-, 150 NE NE NE NE NE 108-1 108	NORM	IL BUTYE	ACE TATE			553	UTYL ET	FRANCA BE					123-86-4
190 NE NA	1-	158	204	Ψ.			150		نبا کت	Ę,	Z	e. X	01
150 NE NE 50 Y NA NA NA 184 200 N NA NA NA 184 200 NE NA NA 180 NE NE NA NA 180 48 NE NE NA NA 184 NA	< 45 MG	DREAL BUT	TR ALCOH	ij		æ	UTAROL						71-36-3
200 NE 160 150 NE NE NA NA 680 AE NE NA NA 680 AE NE NE NA NA	7.7	28	꾶				**	ЯĒ	20	3	er Z	¥.	**
200 NE 160 150 NE NE NA NA 68002.75 4E NE NE NE NE NA NA	C#2 FC	発却ENE				X	ETHYE B	ESSEME					108-88-3
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NE NE NE NE NE NE NE NE	FOL Y	TERTE ASSI	DO AHINE										68082-29-1
	8	핖	7	25			ž	뿔	RE	z	Ŧ	E Z	×

it Name No Y and Year			NC Not Established
(1) Acute Bral LD50 Rabbit	(2) Acute Gral LOSD, Nat.	(3) Dermal LOSO Rabbit	(*) Dermal LDSG Ret
* ใชไลยเล นูจ์พะก ละล จัก คญิ/ฟิ	** Potters given are in up.M.	As recomended by wantlecturer	<. SPRA 313 REPORTABLE

(B) - Contains a SARA 313 reportable material which may include xylene, toluene, and ethylbenzane. Percent may yeary due to the distillation process. Care should be taken when sanding pigmanted pairts. Airborne nuisance particulates have an ACGIH TLV of total dust = 10 mg/kkt.

This material does not contain Intentionally added ingredients which are based on compounds of antimony, arsenic, cadmium, lead, mercury, selenium, or water soluble harium.

SECTION III - PHYSICAL DATA

WEIGHT PER GALLON 8.98 lbs.

VOLUME PERCENT VOLATILE 84

WOC OF MATERIAL 679 gms.A.

BOILING BANGE 172° F -- 262° F

Slower than Ethor Hoavier than Air EVAPORATION BATE —

SECTION IV -- FIRE AND EXPLOSION HAZARD DATA

VAPORS MAY CAUSE FLASH FIRE DANGER! — FLAMMABLE.

FLASH POINT 21PF FCC

23

EXTINGUISHING MEDIA - Dry Chemical or Foam

Do not smoke. Extinguish all pilot lights and turn off all sources of ignition, including heaters, fans, and other non-explosion-proof electrical equipment, during use and until all vapors are gone, Vapors may ignite explosively. Vapors may spread long distances and beyond closed UNUSUAL FIRE AND EXPLOSION HAZARDS -- Neep away from heat, sparks, and flame. doors. Prevent build up of vapors by maintaining a continuous flow of fresh air.

facepiece operated in pressure-demand or other positive pressure mode. In case of fire, use decomposition/combustion. Closed container may explode when exposed to extreme heat. CO., Dry Chemical, Foam, or other approved method for freating a Class B fire. Summon professional fireflighters. During a fire, toxic gases and smoke are firitants present from SPECIAL FIREFIGHTING PROCEDURES — Self confidined breathing apparatus with a full

SECTION V - HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE (ACUTE)

EYES	Can cause severe imfation, redness, teaming, and blurred visidia.
	Causes eye burns.
SXIN	Prolonged or repealed contact can cause accerate irritation,
	defaiting, and dermatitis. Causes skin burns. Solvents can petetrate
	the skin causing effects similar to those identified under acute
	breathing symptoms. Sensitizer - may cause atlergic skin reaction
	which can be severe in certain individuals.
BREATHING	Excessive inhalation of vapors can cause nasal and respiratory
	irritation, dizziness, weakness, faligue, nauses, headache, possible
	unconsciousness, and even asphyxiation. May also causa lightnes in
	the chest. Sensitizer - may cause altergic respiratory reaction. Effects
	may be permanent.
SWALLOWING	MGESTICM IS MARMFUL and can cause a burning sensation, sore

ADDITIONAL EFFECTS OF OVEREXPOSURE (CHRONIC):

throat, abdorninal pain, mausea, vocaling, and diarrhea.

- Profonged and repeated breathing of spray mist and/or sanding dust over a period of years may cause diseases of the fungs.
 - --- Lassitude, loss of appealer, and a bad laste may be noted at high concentrations
 - -Affects cantral nervous system.
- -- Narcotic effects have been noted -Corneal effects may occur.
- --High vapors may result in central nervous system depression
 - -May cause injury to Aidneys, fiver, and lungs.
 - -Coma may result from overexposera.

selvents with perminent brain and pervous system damage. Intentional misuse by deliberately WARNING! Reports have associated repeated and protonged occupational overexposure to concentrating and inhaling the contents may be harmful or falst.

PER CALIFORMIA'S PROPOSITION 65:

WARMING: This product contains a chemical known by the state of California to cause cander bidh defects or reproductive harm.

Product ingredients appear on the lottowing cardinogenic listings #HSO !

() IAHC (INTP (X) None of the above.

PRIMARY ROUTEIS! OF ENTRY (X) SKIN (X) BREATHING (X) SWALLOWING

FIRST AID:

Wash area thoroughly with soap and water. Remove soiled cholining. Get medical assistance if irritation pereists. Wash IN CASE OF SKIN CONTACT

clothing before reuse.

Flush with large amounts of water for at least 15 minutes. IN CASE OF EYE CONTACT:

Get medical assistance.

include vomiting. Aspiration of material into longs can cause GET MEDICAL ATTENTION IMMEDIATELY, DO NOT chemical preumonilus which may be fatal. IF SYMELOWED:

If you experience difficulty in breathing, leave the area to summon medical assistance immediately. If breathing obtain fresh air, il continued difficulty is experienced, ceases, restore using approved CPR techniques and summon medical help immediately. F WHALED:

SECTION VI — REACTIVITY DATA

STABILITY -- Stable, HAZARDOUS POLYMERIZATION -- Can not occur

MATERIALS TO AVOID

Excess heat and/or oxidizing materials.

Chromism Isloxide in actellion

Potassium-lert-butaxide Chlarosulfonic acid Chloroform

Nydrogen peroxide Strong acids Minic acid

HAZARDOUS DECOMPOSITION

ktay decompose into lumes containing carbon monoxide, carbon dioxide, and oxides of

When heated to decomposition emits toxic furnes.

SECTION VII — SPILL OR LEAK PROCEDURES

ShiALL SPILL. Absorb liquid on inest material such as paper, vermiculite, ligor absorbeat, and fransies to hood. Etiminate att ignition sources (flares, flames Including pilot lights, electrical sparks). prevent spreading, pump liquid to salvage tans. Remaining liquid may be absorbed with inert material such as sand, clay, earth, or floor absorbent, and shoveled into Persons not wearing protective equipment should be excluded from area of spill containers with non-sparking toots. Prevent run-oil to sewers, streams, or other until clean-up has been completed. Stop spill at source, contain area of spill to LARGE SPALL

bodigs of water. If nancas occurs, notify the proper authorities as required that a spiff has accerred.

WASTE DISPOSAL METHOD

SECTION VIII - PROTECTIVE EQUIPMENT

vapors to completely clear hood duct work. Dispose of contaminated absorbent,

container and unused contents in accordance with local, state, and federal

regulations. Do not incinerate chased containers.

Altow volatite portion to evaporate in hood heing sure to allow sufficient time for

VENTALATION/RESPIRATORY PROTECTION

vapor, mist, and particulate lovets are beforv applicable limits. Follow respirator manufacturer's directions for respirator use. Engineering or administrative controls should be (NIOSH/NSHA approved) during and after application unless air monitoring demonstrates Use only with adequate ventiliation. Maintain continuous flow of Iresh air. Do not breathe vapors, spray mists, or sanding dusts. Wear appropriate, properly litted respirator implemented to reduce exposure.

Provide sufficient incohenical (general and/or focal exhaust) yearliation lo maintain exposure below ILV(s).

PERSONAL PROTECTIVE EQUIPMENT

Oo not get in eyes, on skin, or on ciolhing. Use solveat resislant salety eyewear with splash guards. Solvent impermeable gloves, clothing, and thoots are recommended to prevent skin

SECTION IX - SPECIAL PRECAUTIONS AND ADDITIONAL COMMENTS

Ç Keep closure tight and upright to provent leakage. Keep container closed when not in use, not store above 120°F. Do not transfer contents to bottles or other unlabeled containers.

residues (vapor, fiquid, and/or solid). All hazard precavitons given in Inis data sheet must be Containers of this material may be hazardous when emptied because they retain product

MPOBLANTE

This product may be blended with other products prior to use. Read all warnings and precautions on the tabets of all products being blended as the combination may contain the hazards of each component.

for product use, nor unpthing contained Merein, shall be construed as a recommendation for its use in infringement of any existing patent, and U.S. Paint assumes no responsibility or performer of any product, almos the narmer of use is bayand our control. No suggestion true and accurate. No varranty or quatantes expressed or implied is made requiriding the the information presented harein, while not guarantard, is to the bust of our snowledge Hability for operations that do tefrings any such palents.

FOR INDUSTRIAL USE ONLY

By professional, trained personnel using proper equipment, that Intended for sale to, or use by, the general public.

USP-2

10-04-1985

R, \$2-19-1985

R. 02-19-1987 R. 07-09-1989

FOR COATINGS, BESINS, AND RELATED MATERIALS

03-16-1990 DATE OF PREPARATION -

SECTION

MANUFACTURER U.S. PAINT

St. Louis, Missouri 63103 831 S. 21st Strest

(314) 821-0525 INFORMATION

CHEMTREC --- 1-800-424-9300 EMERGENCY

MODIFIED EPOXY RESIN PRODUCT CLASS 30-Y-94** Non-Sanding Mit-Spac Anti-Corrosive Epoxy Primer For Fast Recoat Yellow Base Meets: Mit.-P-23377D TRACE NAME

10068

SECTION II — HAZARDOUS INGREDIENTS

#00]	[COMMON NAME.]	AME.			[CHENICAL NAME]	2	¥	ار ک	[CAS #]				
				SHARES TI COMM. LIMES	3			CONTRACTORIES	LIMITS		4.4		
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s)	160	150		¥	¥		100	180 150	¥	ω _χ	2433	전	45
CANE FI	HYL ETH	CASMETHYL ETHYL KERONE	μį			~	2-BUTANONE	Ä					78-93-3
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070 ₹M	*50.	3		<u>*</u>	¥		*	¥	꾶	¥	4	4.55	FAX

			٠	
1985年 208 2	MA May finashedie	MAP - Not Applicable	M Not Established	Tolument and ather bearing
[1] Acyda Ores 1050 Rabbit	(2) Acude Orel LD50, Rat	(3) Server LD50 #ubbit	(4) Germal LD50 Ast	etersal which mey factorie systems.
" Yellues given and in marky	th Kelmes given sea in walls	from An tecommended by mentalectures	<. A) - SHOR 313 REPORTABLE	人のフェ Contains 単 S機能 31) reportable suctorial abiot for tother arises. Per attribute and attributes

(c) - (orients a new or reported escripta when my percent may very due to the distillation promes. Hypef - Militan particles per cubic fock.

Care should be taken when sanding pigmented paints. Airborne nuissence particulales have se ACGH+ TLV of total dust = 10 mg/M².

This material does not contain intentionally added ingredients which are based on compounds of antimony, arsenic, cadmium, lead, mercery, salanism, or water soluble basium.

SECTION IN -- PHYSICAL DATA

WEIGHT PER GALLON 11:36 Bbs. YOLUME PERCENT VOLATILE 57	VOLUME PERCENT VOLATREST
Boiling Range 172° f == 262° f	VOC OF MATERIAL 481 gms./l.
EVAPORATION RATE — Stower than Ether VAPOR DENSITY ——— Heavier than Air	wer than Either arier than Air

SECTION IY — FIRE AND EXPLOSION HAZARD DATA

DANGER! — FLANMAGLE VAPORS MAY CAUSE FLASH FIRE.

LEL 1.20 FLASH POINT 21"F TCC

EXTINGUISHING MEDIA — Dry Chemical or Foam

Do not smoke. Extinguish all pilot lights and turn off all sources of ignition, including heaters, fans, and other nen-explosida-proof electrical equipment, during use and with all vapors are gone. Vaposs may ignite explosively. Vapors may spread long distances and beyond closed UNUSUAL FIRE AND EXPLOSION HAZAROS — Keop away kem heat, sparks, and llame doors. Prevent build up of vapors by maintaining a continuous flow of kesh air

decomposition/combission. Closed containers may explode when exposed to extreme heat. lacapiece operaled in pressure-demand or other positive pressure mode. In case of the, use CO., Dry Chemical, Foarn, or other approved method for treating a Crass B life. Summon professional firelighters. During a fire, loxic gases and smoke are initially present from SPECIAL FINEFIGHTING PROCEDURES -- Self contained breathing apparatus with a full

SECTION V - HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE [ACUTE]

EYES	Can cause severe inflation, redness, tearing, and blured vision. Coetains materials that may cause severe eye injury damage
SKIN	reversible. Protonged or repeated contacticas cause moderate irrelation. detailing and desmants. May be a weak sensitzer, Can cause afterded.
	skin reaction in certain individuals. Solvents can per etrate the skin causing effects similar to those identified under acute breathing
BREATHING	symptions. Excessive inhalation of vapors can cause hasal and respiratory initation, dizziness, weaknoss, fatigue, nausea, headache, gossible
SWALLOWING	unconsciousness, and even asphyxiation. May also cause rightness in the chest. INGESTION IS HARMFUL and can cause a burning sensation, sore throat, abdominat pain, aausea, vonting, and diarrhea.

ADDITIONAL EFFECTS OF OVEREXPOSURE (CHRONIC)

- —Long term, unprotected exposure to dust tevels in excess of the PEL may cause lung disease (silicosis). Follow the Safe Handling Practices shown on the label.
- -Protonged and repeated breathing of spray mist and/or sanding dust over a period of years may causa diseases of the fungs.
 - --- assitude, loss of appelite, and a bad taste may be noted at high concentrations
 - --- Migh vapors may result in central nervous system depression.
- -- Wild allergen.
- -Narcolic effects have been noted.
- May cause in ury to kidneys and liver.
- May cause lang lajury.
- —Chromate salls are recognized carcinogens of the lungs, nassl cavity, and paranasal sinus, also exparimental carcinogens of the stomach and larynx.
 - Coma may result from overexposure.

Prolonged overexposure by inhelection may cause delayed lung inhug/disease (sillicosts). On the basis of intitls a orbeinantal tests in animals and limited updeminded statists in fluor populations, the international agency for Research on Cancer (FARC) has concluded that there is labelted strainty of the carcinogenially of crystalide silicas to humans. IARC has concluded a special task force to review the cascinogenicity of

solvenis with permanent brain and nervous system damage. Intentional misuse by deliberately WARNING! Reports have associated repeated and prolonged accupational overexposure to concentrating and tahailng the contents may be harmful or fatel. Medical conditions which may be aggreveled; PRE-Existing UPPER RESPIRATORY AND LUNG DISEASE SUCH AS, BUT NOT LIMITED TO BRONCHITIS, EMPHYSEMA AND ASTHMA.

PER CALIFORNIA'S PROPOSITION BE

This product contains a chemical known by the state of California to cause cancer, WARRING

krith delects or reproductive harm. Product ingredients appear on the following cardinogenic listings:

(X) OSHA (x) MAG (x) NTP

() None of the above.

PRIMARY ROUTE(S) OF ENTRY (X) SKIN (X) BREATHING (X) SWALLOWING

FIRST AID:

Wash area tharoughly with soap and water. Remove soiled ciothing. Get medical assistance if tritation persists. Wash IN CASE OF SKIN CONTACT:

ciotaling before reuse.

Flush with large amounts of water for at least 15 minutes. Get medical assistance. IN CASE OF EYE CONTACT:

GET MEDICAL ATTENTION IMMEDIATELY, DO NOT IF SWALLOWED:

induce vomiting. Aspiration of material into lungs can cause chamical preumonitus which may be fatak if you experience difficulty in breathing, leave the area to summon medical assistance immediately, if breathing obtain fresh sir. If continued difficulty is experienced, ceases, restore using approved CPR techniques and summon medical help immediately. F INHALED:

SECTION VI - HEACTIVITY DATA

STABILITY - Stable. HAZARDOUS POLYMERIZATION -- Can not occur.

Contentination with strong acids, bases, amines, or marcaptens can cause polymerization. MATERIALS TO AVOID Excess heat anc/or oxidizing materials.

Chloroform in addition

Store in staioless steet or aluminum containers.

Potassium-tert-butoafde Calorosullonic acid Нудкодев рагоміде

Minic acid

HAZARDOUS DECOMPOSITION

May decompose into tumes containing carbon monoxide and carbon dioxide.

When heated to decomposition emits toxic lumes.

SECTION VIII — SPILL OR LEAK PROCEDURES

Absorb liquid on ineri material such as paper, vermiculite, floor absorbant, and SMALL SPILL Eltminate all ignition sources (llares, ilemes including pilot lights, electrical sparks). Persons not wearing protective equipment should be excluded from sree of spill until clean-up has been completed. Stop spill at source, contain area of spill to prevent spresding, pump liquid to salvage tank. Remaining ilquid may be absorbed LAHGE SPILL

with inest material such as said, clay, earth, or find absorbast, and shoveled into bodies of water. If run-off occurs, aprily the proper authorities as required that a containers with non-spating tools. Prevent run-off to severs, streams, or other spill has occurred.

WASTE DISPOSAL METHOD

Allow votatile portion to evaporate in hood being sure to allow sufficient time for vapors to completely clear hood duck work. Dispose of contaminated absorbant, container and unused contents in accordance with local, state, and federal regulations, Bo not incinerate closed containers.

SECTION VIII - PROTECTIVE EQUIPMENT

VENTILATION/RESPIRATORY PROTECTION

manulacturer's directions for respirator use. Enginaering or administrative conisols should be vagors, spray mists, or sanding dusts. Wear appropriate, properly fitted respirator [NIOSH/MSHA approved] during and after application unless air monitoring demonstrates Use only with adequate ventilation. Maintein continuous flow of fresh air. Do not breathe vapor, mist, and particulate levets are below applicable limits. Follow respirator Implemented to reduce exposure.

Provide sufficient mechanical (general and/or local exhaust) ventifation to maintain exposure botow TLV(s)

PERSONAL PROTECTIVE EQUIPMENT

Do not get in eyes, on skin, or on clothing. Use solvent resistant salety eyewear with splash guards. Solvent imparmeable gloves, ctothing, and boots are recommended to prevent skin contact.

SECTION IX - SPECIAL PRECAUTIONS AND ADDITIONAL COMMENTS

Keep closure light and upright to prevent teakage. Keep containst closed when not to use. Do not store above 120° F. Do not transfer contents to bottles or other unlabeled containers.

product residue (vapor, liquid, and/or solid). All hazerd precautions given in this data Containers of this material may be hazardows when empled because they relain sheel must be observed.

MPORTANTI

This product may be blended with other products prior to use. Read all warnings and precautions on the labels of all products being blended as the combination may contain he hazards of each component.

MOY-NARRAME?

for pruduct use, not smything contained herein, shall be construct as a recommendation for its use in infifiqueent of any acisting patent, and U.S. Paint gesumes no responsibility or performance of any product, since the manner of use is bayond our control. As suggestion The information preproted herein, while not quarenteed, to the best of our invalidge towe and eccurate. No recreaty or guarantes expressed or Jephied is made regarding the Limpillly for operations that to infringe any such palents.

FOR INDUSTRIAL USE ONLY

By prolessional, trained personnel using proper equipment. Not inlended for safe to, or use by, the general public. D.G.T. PROPER SEIPEING BRAKE, PARINE D.G.T. RANGE CLASS: ECHNOLDE LIGHT D.G.T. LAKELS SEVOLED FLYANDER EGGED D.G.T. LAKELS SEVOLEDS FLYANDER EGGED D.A.G. DERFERS BANGE PAINT D.A.G. DE MEDRER STATE D.A.G. DE MEDRER 3.2 E.H.D.G. PAGE BINGER 3057 8.41-03-1949 R. 12-12-1985 R. 02-25-1987 R. 03-08-1988 10-14-1985 39001

A. 10-31-1989

FOR COATINGS, RESINS, AND RELATED MATERIALS

10-31-89 DATE OF PREPARATION -

SÉCTION !

RU1 S. 21st Street

U.S PARMIT

MANUFACTURER

SA. Louis, Missouri 63103

(314) 521-0525 INFORMATION

CHENTREC --- 1-800-424-9300 EMERGENCY

SOLVENT BLEND PRODUCT CLASS STANDARD REDUCER FOR EPOXY PRIMERS THADE NAME

CODE

10H38

SECTION II — HAZARDOUS INGREDIENTS

7.1	LINAME NAME]	F. 1		1[];Al.	FORMICA, NAME	2	[EAS #]				
# L	MS414 (FFA)	ACSTR TRYSTER (PRIL)	SSANSTITIONAL LIMIT OSFA SATE PLI DESIG-	52. L.J.W.I.S.C.W. S.C.W.W. S.	18.00 18.00	FIRM DAE LINIS DSH4 GSH4 SPR CETTER (PPS) [PPN]	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	2	20 A	+671,1734 +611 +611 +611 +611 +611 +611 +611 +61	MPRK PEESJIE (va Hylzdyc)
्रे इस्स्य	PROPYLEME OLYCOL MONOMERIYL ETHER I NET 12 HOÙ 150 NA MA NA	R.YCOL.	E SNOW SE	71YL 8	TPIER I METHKXY 2 PROPANDE EXT 140 MA	XY 2 PROP	ROPANO		CAS	CAS # 107-98-2	
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<u>*</u>	23,10	200		£	200	300	Š	ζ Z	3.30(2)	3.30(2) 2000/2	63,0
€°		N-DUTYL ALCOHRE SO HA	FREEL INTER	4	1-BUYAWOL NA	ار کار کار	3	۶	CAS # 71-3 2.50(2) 8520/6	cAS # 71-36-3 (2) 8520/6	N.
ORFINE E.	OGBAL BUTYL ACETATE	L ACETA	ARE USO	₹ Z	BUTYL ETHANOATE ISO 2010 No	THANGA!		ž	CAS # 123- 13.18(2) 2000/4	CAS # 123-86-4 (2) 2000/4	
, दे हैं	TOUTHENE NOT 150	150	965 55	ž	HITTING BENZEME	HAL BENZENC HAC 150 SHE	星	Ş	5,001 0 208-	6AS B 100-68-3 (2) 40m3/4	22.7
	* Yalues	Yaluen given are in egit	in marth.		; 3:	(1) Acute Graf 1950 Sabbit	41 LD5G #	abbit	Z #0	N No Tree Tes	
	** Values given and to upply ******* As recomended by supply-tures	** Vakuna giren ero in uguM ***** As recomended by many	s in a country	factures		(2) Acute Oral (050, Rat (3) Dermai (050 Brobelt	al 1050, 050 Arbei	. E	FIN Not Available FINP - Not Applicable	veitable epitestie	
	(4) - SWIR 31) SEPORTABLE	# 311 XX PU	XIVE E		_	(4) Deceal L050 8at	050 8 at		M Mat Catabilished	stablished	
	100		147 461	a distant	of the second	4.14	Kana Branda		entering and althoughput	Physik and and an articles	

Care should be taken when seeding promented petols. Airborne enisance puriculates have an ACCIS1 ILV of

Percent may wary due to the distillation process,

Power As recomended by minufacturer (3) -- Demai 1030 Robelt (4) -- Sum 313 EFORTABLE (4) -- Demai 1030 Bat (3) - Contains a SASA 313 reportable material which say include sylane,

lotal dust = 10 mg/M/

which are based on compounds of antimony, prsenic, codmism, lead, This material does not contain talentionally added ingredients mercury, seleniem, or mater soluble banken.

SECTION III - PHYSICAL DATA

BOILING BANGE 172"F - 262"F WEIGHT PER GALLON 7,13 hs.

VOC OF MATERIAL 854gms.A.

VOLUME PERCENT VOLATRE 100

EVAPORATION RATE - Slower then Ether VAPOR DENSITY --- Heavier than Air

SECTION IV — FIRE AND EXPLOSION HAZARD DATA

DANGERI — FLAMMABLE. VAPORS MAY CAUSE FLASH FIRE.

LEL 1.27 FLASH POINT 21"F TCC EXTINGUISHING MEDIA - Dry Chemical or Form

Unusual fire and explosion hazards — Koop Bury from hool, Sporks, non-explosion-proof electricat equipment, during use and until all vepors are gone. Vapors may ignite explosively. Vapors may spread fong distances and beyond closed doors. Prevent build up of vapors by maintaining a continuous flow of fresh aft. and liams. Do not smoke. Exitaguish all pilot lights and furn off all sources of ignition, including heaters, lane, and other

SPECIAL FIREFIGHTING PROCECURES -- Self contained breathing apparepositive pressure mode, in case of line, use CO₂, Dry Chemice? tus with a full tecopiece operated in pressure-demand or other Foam, or other approved method for treating a Class B line. Symmon professional likelighters.

SECTION V -- HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE (ACUTE)

Can cause severe Imitalion, redness, tearing.	and brand villan. Prolonged of repeated contact can cause moderate	initation, defaiting, and dermatitic. Excessive inhalation of vapors can cause natef	and respiratory initation, dispiness, westiness, in largue, mauses, headache, possible unconscious-	ness, and even esphyxiation. INGESTION IS HARMFUL and can cause a burning sensation, neuses, vorwling, and diarries.
EYES	NES	BREATHING		SWALLOWING

additional effects of overexposure (Chronic):

HAP -- Not Available
HAP -- Not Applicable
AC -- Not Catablished
AC -- Not Catablished
, tolune, and ethylbenzere.

--Protonged and repealed breathing of spray milet and/or sending dual over a period of years may cause diseases of the lungs. -Masal and respiratory instant.

-- Lassinde, loss of appelle, and a bad laste may be noted at high

- concenitations,
- -- Nescoric estacts have been noted -Mild aftergen,

--Corneal effects may occur.

WARMING! Reports have essociated repealed and profosged eccupational overexposure to solvents with permanent brain and nervous system damage, Intentional misuse by deliberately concentrating and inhalisty the contents may be harmful or fatel.

Primary Rouse(s) of Entry (x) skin (x) breathing (x) swallowing

FIRST ALD

Mash area thoroughly with youp and water, Remove solled coething, Get, medical assistance if irritation per-IN CASE OF SKIN CONTACT.

sists, Wash clothing belone reuse.

lor at heast 45 minutes, Got medical Flush with large emounts of weller IN CASE OF EYE CONTACT:

BBS STATES

GET MEDICAL ATTENTION MANEDIATELY. BO NOT Induce veniting. SWALL OWED:

Aspiration of material into lungs can cause chemical preumonitis which

may be tatal.

IF INSHALED.

techniques and summon medical halp ls expanienced, summon medical asceases, restore using approved CPR breathing, leave the srea to obtain fresh air, it continued difficulty alstance immediately. If breathing If you experience difficulty in mmediately.

SECTION VI - REACTIVITY DATA

HAZARDOUS POLYMERIZATION — Can not occur

STABILLTY -- Stable

MATERIALS TO AVOID

Excess heat and/or oxidizing malerials

Cerroméum IrioxIde Atumleum in andition

Polessium-fest-butoxide Chloroform

Chlorosultonic acid

Hydrogen percaide Airic sold

HAZARDOUS DECOMPOSITION

May decompose into funes containing carbon menexide and carbon (floxids

When healed to Becomposition emits toxic fumes

SECTION VII - SPALL OR LEAK PROCEDURES

Absorb liquid on inert material such as paper, vermiculite, floor absorbers, and transfer to hood. SMALL SPILL

Present run-off to sewers, afreens, or other bodies of waler. protective equipment should be excluded from area of spill inert material such as sand, clay, earth, or floor absorb-ers, and showeled into containers with non-sperifing tools. to salvage tank. Remaining Ilquid may be absorbed with until cream-up has been completed. Stop spill at source, contain ands of spill to prevent spreading, purity liquid Efferinate et ignilise aqurces (tares, flemes including piter lights, electrical sparks). Persons not wearing It run-off occurs, notify the proper authorities as required that a spill has occurred. LARGE SPILL

WASTE DISPOSAL METHOD

to allow sufficient time for vepors to completely clear hood duct work. Dispess of contaminated absorbent, consiste, and federal regulations. Do not incinerate closed Allow volatile portion to eveporate in bood being sure tainer and unused contents in accordance with local, containers,

SECTION VIII - PROTECTIVE EQUIPMENT

VENTILATION/RESPIRATORY PROTECTION

heah sir. Do not breathe vepors, spray mists, or sending dusts. Wear appropriate, property litisd respirator (NIOSH/MSHA approved) Enginearing or administrative controls should be implemented to during and after application unless air monitoring demonstrates Use only with adequate ventilation. Meintate continuous Now of vapor, mist, and particulate tayets are below applicable limits. Follow respirator manufacturer's directions for respirator use. reduce exposure.

Provide sulficient mechanical (general and/or local extraust) ventilation to maintain exposure below TLV(s).

PERSONAL PROTECTIVE EQUIPMENT

Do not get in eyes, on skin, as on clething. Use solvent resistant safety eyewear with splash guards. Solvent impermeable gloves, clothing, and boots are recommended to prevent skin contact.

SECTION IX -- SPECIAL PRECAUTIONS AND ADDITIONAL COMMENTS

Keep closure tight and upright to prevent leakage. Keep conteiner closed when not in use. Do not transfer contents to boilles or other untabeled containers. Containers of this material may be hazardima when empiled because they retain product residue (vapor, fiquita, and/or solid), Alt hazard precautions given in this data sheet must be observed.

This product may be blonded with other products prior to use. Foad all warnings and precautions on the tabets of all products being blanded as the combination may contain the hazards of each com-INSPORTANE!

MOR-HARRANIY

gestion for product use, nor anything contained herein, biall be construed as recommendation for its use in infelogement of any exist-ing patent, and U.S. Paint assumes no responsibility of liability best of our tendininge true and accurate. By metanty or guarantee the information presented harein, while not quarestead, to to the product, since the asimet of use is beyond our control. He sugexpressed or legalical is sade regarding the parformance of any for operations that do infringe say such patents.

FOR INDUSTRIAL USE ONLY

By professional, malmed personnel using proper equipment. Not intended for sale to, or use by, the general public.

R. 12-12-1985 10-14-1985

R.05-18-1987

MATERIAL SAFETY DATA SHEET / FICHE SIGNALÉTIQUE

SECTION I - MATERIAL IDENTIFICATION AND USE / IDENTIFICATION DE LA MATIÈRE ET USAGE

MATERIAL NAME / IDENTIFIER - NOM / IDENTIFICATION DE LA MATIÈRE

URETHANE BASE - GLOSS YELLOW DURATHANE 4600-Y-9 7600-Y-31 (4600)

FLAT YELLOW DURATHANE 4700-Y-9

BRISTOL AEROSPACE
LIMITED
OCT 201989
PERSONNEL

MANUFACTURERS NAME (NOM OU PASSECANT		SAMERS NAME (NO.	OU FOURWISSEUR	
TEMPO PAINT (DIV. OF TOWER CE	EMICALS)	TEMPO PA	INT (DIV. OF TO	WER CHEMICALS)
SINCE ADDRESS (ADDRESS		SIPEEI MAURESSIACE		11/11/11/11/11/11/11/11/11/11/11/11/11/
205 FENMAR DRIVE		205 FENM	AR DRIVE	
CIYMUE PROMOE		CHANNER	FROM	- P-William Co.
WESTON, ONTARIO		WESTON	ONTAR	TO
PORTAL CODE CODE PORTAL BREFRIENCY PROPERTY OR		PYNIAL COUR/CODE P	OSIM. SMEIGENCY	PHONE HOUR DE LELEMENTE D'UNDERN
M9L 2X4 CANUTEC 1-613-996-6	5666	M9L 2X4	CANUTEC 1-613	-996-6666
CHEMICAL MANN (DEMONSORIES ICH CHIMICUE	CHEMICAL FAMILY IF	WILL CHARGE	CHECK TOTALLATORALE COMMON	
POLYESTER COATING	MIXTURE		n/ap	
4600 DURATHANE, Yellow N/AP		PODS NO SCAMPE	COATING	Ę
SECTION II — HAZARDOUS INGREDIEN	TS OF MATE	RIAL / INGRÉD	ENTS DANGEREUX DE	LA MATIÈRE
MAZAFOCRIS MOREDIENTS/INDIFEDIENTS DAVIGEREUX	APPROXIMATE CONCENTRATION APPROXIMATION APPROXIMATION	CAS. HA OR U.N. HUMBERES HUMBERD CAS. HA OU ONLY	U., FRECES A FOURS GRECES SECES A FOURS TO WAS CHARGES TRAINING	IC., BRECEY SPECES AND ADJUST CO., PRECESS IL ESPECES IN LEGISLES IN LA VOR OMBISSION DE LEGISLES IN LA VORTE DE LEGISLES IN L
Lead Chromate	30~60	7758-97-6	Oral Rat -	N/AV
Polyester Polyols	30-60	N/AV	> 2000 Mg/kg N/AV	N/AV
Propylene Glycol Mono Methyl Ether Acetate	10-30	107-98-2	Oral Rat 5710 Mg/Kg	Inhalation Rat 5344 ppm 4 Hrs
2,4 Pentanedione	1-5	123-54-6	Oral Rat 1000 Mg/Kg	n/av
2-Ethoxy Sthyl Acetate	1-5	111-15-9	Oral Rat 2900 Mg/Kg Dermal Rabbit 10500 Mg/Kg	N/AV
Lead Sulfate	1-5	7446-14-2	Oral Rat	n/av

PHYSICAL STATE/ETAL PHYSICALE		RACTÉRISTIQUES PHYSIQUE	
GASTGAZ KI UKUNDALIGUIGE [] soup-soupe		UID, PUNGENT ODOUR
0.14-0.25	SPECIFIC GRANTY/ ODNOTE RELATIVE 1.52	VAPOUR PRESSURE DAME. TENSION DE VAPEUR DAME. N/AV	VAPOUR DENSITY MAR + TV DENSITÉ DE VAPEUR MAR - TI N/AV
VAPORATION PLATE/ MAIN DEVAPORATION SLOW	FOR DESIGNATION FOR 140-166	FREEZING POWI FO POWI DE CONCELANON FO N/AP	SOUTHER ON WHEN EACH MILE ON THE PROPERTY OF T
VOAHLIE PAR WT. 22.7	M/AP		COSPICION OF WATER OR OSTROLICAN COSPICION DE REPARTITION SAUGHBLE N AV

SECTION IV — FIRE AND EXPLOSION HAZARD OF	F MATERIAL / RISQUES D'INCENDI	ET D'EXPLOSION DU MATÉRIEL			
TAMMER TYPE TAMMENTE WE YESTON THE HOTHON FYEE UNDER WHICH CONDITIONS 7/8 OUR DAVIS QUELLES CONSTRONS 7 SPAN	RKS, FLAME, EXTREME HE	SAT.			
The state of the s					
MANS OF EXTRICTION ALEYENS DEXTRICTION		,			
WATER FOG, CO2, DRY CHEMICAL, FO	AM				
	de de la companya de				
MOVIC AND TRRITATING GASES MAY BE	WATER TO COOL SURROUN	SPARKS, BLECTRICITY.			
PLASFORT TO MO METHOD/PORT DECLAR TO ET METHODE DE DETERMATION 45 SETAFLASH	DEPTH EXPLOSION THAT I'VE BY VOLUMEN SELE. MAXIMAL D'INFLAMMADRITÉ (IX PAR VOLUME)	SEUL MANNA DESCRIPTION CONTRACTOR (N. PAR VOLUME)			
AUTOCHERON TEATERATURE CATERATURE D'AUTO-RELAMINATION (°C) 354		HYDRAGO COMBUSTION PRODUCTS PRODUCTS CO., CO., TOXIC GASES,			
	A/DONNÉES SUR L'EXPLOSIBILITÉ	SMOKE			
BEPOSTIVITY TO MICHARICAL MARCY/SENSBELTE AUX CHOCE SENSBILITE AUX DECHARGES ELECTROSTATIONES					
N/AV SECTION V — REACTIVITY DATA / DONNÉES SUR LA RÉACTIVITÉ					
P NO. UNION WHICH CONDITIONS THE NOW, DANS CHELLES CONDITIONS TO CHER BUSINANCES ROCKESTING CAR ANGELES CHESCURLES THIS PRODUCT THIS PRODUCT BE COMBINED WITH PHOSPHOROUS COMBINED WITH PHOSPHOROUS COMBINED WHAT CONDITIONS TRACTIONS CONDITIONS TO CARS CHESC CONDITIONS TO CARS CHESC CONDITIONS THE CHESC CONDITIONS THE CONDITIONS THE CONDITIONS THE CONDITIONS CONDITIONS THE CONDITIONS CONDITIONS THE CONDITIONS CONDITIONS THE CONDITIONS COND					
POLYMERIZATION WILL NOT OCCUR.	erer ·				
HAZANDOUS DECOMPOSITION PRODUCTS PRODUCTS DE DECOMPOSITION DANGERO BY FIRE - CO. CO.	1X				
SECTION VI — TOXICOLOGICAL PROPERTIES	OF MATERIAL / PROPRIÉTÉS TO	XICOLOGIQUES DE LA MATIÈRE			
HOLITE OF ENTRY/VOIE (TADMINISTRATION	X C	EYE CONTACT/CONTACT OCULARE			
The state of the s	Man a series of a	MOESTION			
Self. Not Applied that a group of the self-self-self-self-self-self-self-self-		PAGESTION			
SKIN CONTACT - CAN CAUSE REDNESS AND IRRITATION. INHALATION - MAY IRRITATE NOSE AND THROAT AND CAUSE CHEST DISCOMFORT. EYE CONTACT - LIQUID AND MIST MAY CAUSE IRRITATION AND REDNESS. INGESTION - MAY CAUSE NAUSEA AND VOMITING.					
and the second s					
PROLONGED OVER EXPOSURE MAY LEAM MAY INJURE LUNGS, BLOOD AND NEW SKIN - DERMATITIS.	ND TO DELAYED LIVER OR	KIDNEY DAMAGE, AND			

. . .

Sept. 40 MATERIAL NAME/IDENTIFIER URETHANE BASE, Yellow, 4600-Y-9 NOM/IDENTIFICATION DE LA MATIÈRE TOT OF MATERIAL SPECIES RESCRES ESPECIES & ROUTE) LC., OF MATERIAL ISPECIAL RESPECE ET LA VOIE D'ADMINISTRATION . NOT ESTABLISHED NOT ESTABLISHED ENGOSTAL FREIZHTBERTER O.EXI.OSILION STREAMCY OF MATERIALIPROPRIETE SPREWITE DE LA MATIÈRE SEE PAGE 4 NOT ESTABLISHED BENETIZATION OF MATERIAL/SENSIBILISATION A LA MATIÈRE ETHEROSTIC MATERIAL DIMATRIES STRENGIALES N/AV N/AV CANORIOGENICITY, REPRODUCTIVE EFFECTE, TERATOGENICITY, MUTAGENICITY/CANOEROGENICITE, EFFETS NOOFE BUR LA REPRODUCTION, TERATOGENICITE, MUTAGENICITE

LEAD CHROMATE LISTED AS GROUP 2B IARC APPENDIX A.2 ACGIH

SECTION VII - PREVENTIVES MEASURES / MESURES PRÉVENTIVES

PERSONAL PROTECTIVE EQUIPMENT/MATÉRIEL PERSONNEL DE PROTECTION

OCCIVED (SPECIFICANIS STRECKERS

EVE ISPECTATIVECT INVECTOR

CHEMICAL RESISTANT GLOVES

GOGGLES OR SAFETY GLASSES

RESPIRATORY (SPECIFY) APPAREL RESPIRATORIE PRÉCISER

RESPIRATOR APPROVED FOR ORGANIC VAPOUR.

OBSERVE OSHA REGULATIONS FOR RESPIRATOR USE (29CFR 1910.134)

OTHER DESCRIPTION OF THE CENTER

SAFETY SHOWERS AND EYE WASH STATIONS SHOULD BE AVAILABLE. EDUCATE EMPLOYEES IN SAFE USE OF MATERIALS.

ENERGEBRIG CONTROLS (E.G. YENTLATON, ENCLOSED PROCESS, SPECIFY/MECANISMES TECHNIQUES (EX. VENTILATION, OPERATION ON MUSEL FERME, PRECISES

VENTILATE TO KEEP AIR CONCENTRATIONS BELOW 100 PPM FOR PMA.

LEAK AND BAIL PROCEDURE/MESIAFES EN CAS DE FUITE OU DE DEVERSEMENT

COVER WITH ABSORBENT MATERIAL, i.e. SAND, DIATOMACEOUS EARTH OR SWEEPING COMPOUND.

COLLECT AND HANDLE AS NORMAL WASTE.

WASTE DISPOSALIFILMENATION DES RESIDEN

WASTE MAY BE INCINERATED OR DISPOSED OF IN COMPLIANCE WITH LOCAL. PROVINCIAL AND FEDERAL ENVIRONMENT CONTROL REGULATIONS.

HANDLING PROCEDURES AND EQUIPMENTS/METHODES ST EQUIPMENT POUR LA MANUTENTION

MATERIAL IS HYDROSCOPIC.

STOPPAGE RECUPEMENTS/EDIGENCES D'ENTREPOSAGE

KEEP CONTAINERS TIGHTLY CLOSED.

STORAGE TEMPERATURE RANGE 0°C (32°F.) to 50°C (122°F.)

BY BOAL SHIPPING BY OF BLATICH (FERSE CHESICH IS SPECIALLY POUR L'EXPÉRTION

FLAMMABLE LIQUID

INHALATION - GET TO FRESH AIR. IF BREATHING STOPPED GIVE ARTIFICIAL . RESPIRATION. *

SKIN CONTACT - REMOVE CONTAMINATED CLOTHING. WASH WITH SOAP AND WATER. IF IRRITATION PERSISTS GET MEDICAL ATTENTION.

EYE CONTACT - RINSE 15 MINUTES WITH RUNNING WATER. LIFT LID. *

INGESTION - DO NOT INDUCE VOMITING. *

* GET MEDICAL ATTENTION IMMEDIATELY.

ADDITIONAL REFORMATION/RESISSIONEMENTS SUPPLEMENTAINES

REFER TO MSDS BY MOBAY AND BAYER FOR POLYESTERS.

SECTION IX - PREPARATION DATE OF M.S.D.S. / FICHE SIGNALÉTIQUE

PARED BY (GROUP, DEPARTMENT, ETC.)		
H. BOYD MOORE	TELEPHONE NUMBER OF TELEPHONE	DATE
WHMIS CO-ORDINATOR	416-746-2233	2/1/89
		ĺ

ADDITIONAL NOTES OR REFERENCE EXPOSURE LIMITS	es/notes / Twa	ADDITIONNELLES OU RÉFÉR	ENCES: AC	GIH (88-89)	
Y and I my	PPM	Mg/Cu M	PPM	Mg/Cu M	
Lead Chromate	n/av	0.15 (as Pb) 0.05 (as Cr)	N/AV	N/AV	
Polyester Polyols	n/ap	n/ap	N/AP		
Propylene Glycol Mono	100	360	•	n/ap	
Methyl Ether Acetate	2.00	360	150	540	
2.4 Pentanedione	N/AV	n/av	· N/AV	n/av	
2-Ethoxy Ethyl Acetate	5	27	n/av	N/AV	
Lead Sulfate	N/AV	N/AV	0.15 (as Pb)	•	•
•		0.05 (as Cr)	N/AV	N/AV	

THMIS CLASSIFICATION:

LAMMABILITY: CLASS B. DIVISION 2, FLAMMABLE LIQUID

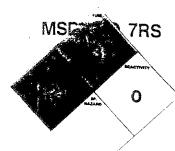
EALTH:

CLASS D, DIVISION II, SUB-DIVISION B, TOXIC MATERIAL

ISCLAIMER

HE INFORMATION CONTAINED HEREIN IS BASED ON DATA AVAILABLE TO US AND IS ELIEVED TO BE CORRECT. HOWEVER "TEMPO PAINT AND VARNISH COMPANY" MAKES O WARRANTY, EXPRESSED OR IMPLIED, REGARDING THE ACCURACY OR COMPLETENESS F THIS INFORMATION OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

/AP - NOT APPLICABLE /AV ~ NOT AVAILABLE





April 15, 1987

_)

IMRON® POLYURETHANE ENAMEL

Section N

والمواجرة بريتين وأواتان فيجرونها ميتناهمو

Manufacturer

E. I. du Pont de Nemours & Co. (Inc.) Automotive Products Department Wilmington, Delaware 19898

Telephone: Product information (800) 441-7515 Medical emergency (800) 441-3637 Transportation emergency (800) 424-9300 (CHEMTREC)

Product: Imron Polyurethane Enamel D.O.T. Hazard Class: Flammable Liquid Paint UN 1263

Hazardous Materials Identification System: H = 2, F = 3, R = 0.

Section II — Hazardous Ingredients (See Section X for ingredients listed by product code)

-	,,	Vapor	_
Ingredients 1. Methyl ethyl	CAS No.	Pressure (20°C mm Hg.)	Exposure Limits*
ketone	78-93-3	71	200ppm-A,0; 300ppm-A-(STEL)
2. Toluene	108-88-3	36.7	100ppm-A; 200ppm-O; 150ppm-A-(STEL); 300ppm-O-C
3. Ethyl acetate 4. Propylene glycol monomethyl	141-78-6	76	400ррт-А,О
ether acetate 5. Xylene	108-65-6 1330-20-7	3.8 25	Unknown 100ppm-A.O;
6. VM&P napntha	64742-89-8	15	150ppm-A-(STEL) 100ppm-D: 300ppm-A 500ppm-0
7. Chrome antimony Stanate	Mone	None	0.5mg :m ³ -A
8. Aluminum 9. Carbon black 10. Lead chromate	7429-90-5 1333-86-4	None None	O-Sb 10mg/m³-A 3.5mg/m³-A,O
molypdate	12656-85-8	None	150µg/m³-A; 50µg/m³-A; 50µg/m³-O-Pb; 100µg/m²-O-Cr
11. Lead chromate.	18454-12-1	None	150µg mi-A; 50µg/mi-A; 50µg/mi-O-Pb; 100µg/mi-O-Cr
12. Nickel, antimony, titanium yellow			100ду, 111-10-01
pigment	8007-18-9	None	0.5mg/m³-A, C-SB
13. Titanıum dioxide	13463-67-7	None	10.0mg/m³-A; 15 mg/m²-0

14. Other pigments 15. Polymeric	None	None	10mg/m³-A
resins 16. Butyl acetate	None 123-86-4	None 8	10mg/m³-A 150ppm-A,0;
17. N-butyl alcohol	71-36-3	5.5	200ppm-A-(STEL 100ppm-0; 25ppm-D;
18. Aromatic hydrocarbons	64742-95-6	10	50ppm-C-A 25ppm-0; 50ppm-D
19. Medium mineral spirits	64742-88-7	10	100ppm-A,D; 500ppm-0

*A = ACGIH TLV, O = OSHA, D = Du Pont internal limit, S = Supplier Furnished Limit, STEL = Short Term Exposure Limit (15 min.), C = Ceiling

Section III - Physical Data

" i i i i i i i i i i i i i i i i i i i	
Evaporation rate: Slower than ether Solubility in water: Miscible Vapor Density: Heavier than air Boiling Range: 76°F-155°F	Gai. Wt. (#/gai): 8.25-11.19 Volume % Volatile: 60.6-69.4% Weight % Volatile: 42.8-63.6% V.O.C. (#/gai): 3.5-6.0

Section IV — Fire & Explosion Data

Flash point (Closed cup): 73-100°F Approx. flammable limits: 1.0-13.1%.

Extinguishing media: Water spray, foam, carbon dioxide, dry chemical

Special fire fighting procedures: Full protective equipment, including self-contained breathing apparatus, is recommended. Water from fog nozzles may be used to cool closed containers to prevent pressure build up.

Unusual fire & explosion hazards: When heated above the flash point, emits flammable vapors which, when mixed with air, can burn or be explosive. Fine mists or sprays may be flammable at temperatures below the flash point.

Section V — Health Hazard Data

General effects

Ingestion: Gastro-intestinal distress.

In the unlikely event of ingestion, call a physician immediately and have names of ingredients available.

Inhalation: May cause nose and throat irritation. Repeated and prolonged overexposure to solvents may lead to permanent brain and nervous system damage. Eye watering, headaches, nausea, dizziness and loss of coordination are signs that solvent leveis are too high. This product cannot be applied satisfactorily without the addition of an activator which contains an isocyanate. Exposure to the isocyanate may cause asthma-like reactions with shortness of breath, wheezing, cough or lung sensitization. This effect may be delayed for several hours after exposure. Individuals with lung or breathing problems or prior reaction to isocyanates must not be exposed to the vapors or spray mist.

If affected by inhalation of vapor or spray mist, remove to fresh air. If breathing difficulty persists, or occurs later, consult a physician.

Skin or eye contact: May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

In case of eye contact, immediately flush with plenty of water for at least 15 minutes; call a physician.

Section V — Health Hazard Data — Continued

In case of skin contact, wash with soap and water. If irritation occurs, contact a physician,

Specific effects

Methyl Ethyl Ketone: High concentrations have caused embryotoxic effects in laboratory animals. Methyl Ethyl Ketone (MEK) has been demonstrated to potentiate (i.e., shorten the time of onset) the penpheral neuropathy caused by either N-Hexane or Methyl N-Butyl Ketone. MEK by itself has not been demonstrated to cause peripheral neuropathy. Liquid splashes in the eye may result in chemical burns. Toluené: Recurrent overexposure may result in liver and kidney injury. High airborne levels have produced irregular heart beats in animals and occasional palpitations in humans. Rats exposed to very nigh airborne levels have exhibited high frequency hearing deficits. The significance of this to man is unknown. Ethyl Acetate: Prolonged and repeated high exposures of laboratory animals resulted in secondary anemia with an increase in white blood cells; fatty degeneration, cloudy swelling and an excess of blood in various organs. Propylene Glycol Monomethyl Ether Acetate: May cause moderate eye burning. Recurrent overexposure may result in liver and kidney injury. Xylene: high concentrations have caused embryotoxic effects in laboratory animals. Recurrent overexposure may result in liver and kidney injury. Can be absorbed through the skin in harmful amounts. VM&P Naphtha and Medium Mineral Spirits: Laboratory studies with rats have shown that petroleum distillates cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs, or monkeys. Several studies evaluating petroleum workers have not shown significant increases of kidney damage nor kidney or liver tumors. Chrome Antimony Titanate, Nickel, Antimony, Titanium Yellow Pigment: Antimony, nickel and chromium are incorporated into the crystal structure of titanium dioxide. As such they are chemically and biologically inert. Lead Chromate Molybdate, Lead Chromate and Lead: Overexposure to lead may cause adverse effects to the blood forming, nervous, unnary, reproductive systems including embryotoxic effects. Symptoms may include loss of appetite, anemia, disturbance of sleep and fatigue. See OSHA Lead Standard 29CRF1910.1025 for exposures longer than 8 hours. The OSHA exposure limit is reduced by this formula: Limit (in $\mu g/m^3$) = 400/hours worked in the day. These pigments are NTP carcinogens. Lead can be absorbed through the skin in harmful amounts. Titanium Dioxide: In a lifetime inhalation test, lung cancers were found in some rats exposed to 250 mg/m³ respirable titanium dust. Analysis of the titanium dioxide concentrations in the rats' lungs showed that the lung clearance mechanism was overwhelmed and that the results at the massive 250 mg/m³ level are not relevant to the workplace. Butyl Acetate: Extremely high concentrations have caused blood changes and weakness in laboratory animals. N-Butyl Alcohol: Liquid splashes in the eye may result in chemical burns.

Section VI — Reactivity Data

Stability: stable

Incompatibility (materials to avoid): none reasonably foreseeable Hazardous decomposition products: CO, CO₂, smoke, oxides of heavy metals reported in Section II Hazardous polymerization: will not occur

Section VII — Spill or Leak Procedures

Steps to be taken in case material is released or spilled: Ventilate area. Remove sources of ignition. Prevent skin contact and breathing of vapor. Wear a properly fitted vapor/particulate respirator (NIOSH/MSHA TC-23C). If the material has been activated with an isocyanate, wear a positive pressure supplied

air respirator (NIOSH/MSHA TC-19C).
Confine and remove with inert absorbant,
Deactivate isocyanate containing spills with:
20% Surfactant (Tergitol TMN-10)
80% Water
or
0-10% Ammonia
2-5% Detergent

Water disposal method: Do not allow material to contaminate ground water systems. Incinerate absorbed material in accordance with federal, state, and local requirements. Do not incinerate in closed containers.

Section VIII — Special Protection Information

Respiratory: Do not breathe vapors or mists.

Balance Water

Wear a positive pressure, supplied-air respirator (NIOSH/MSHA TC-19C) while mixing activator with enamel, during application and until all vapors and spray mists are exhausted. Individuals with a history of lung or breathing problems or pnor reaction to isocyanate should not use or be exposed to this product when activated. Do not permit anyone without protection in the painting area. Follow the respirator manufacturer's directions for respirator use.

Ventilation: Provide sufficient ventilation in volume and pattern to keep contaminants below applicable OSHA requirements.

Protective clothing: Neoprene gloves and coveralls are recommended.

Eye protection: Desirable in all industrial situations, Include splash guards or side shields.

Section IX — Special Precautions

Precautions to be taken in handling and storing: Observe label precautions. Keep away from heat, sparks and flame. Close container after each use. Ground containers when pouring. Wash thoroughly after handling and before eating or smoking. Do not store above 120°F.

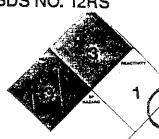
Other precautions: Do not sand, flame cut, braze or weld dry coating without a NIOSH/MSHA approved respirator or appropriate ventialtion.

Section X — Hazardous Ingredients by Product Code

Product Code	Ingredients
	(See Section II)
520U, 521U, 522U, 523U	4, 8, 15, 16, 17, 18,
50011	19
532U	2, 3, 4, 5, 9, 12, 13,
2001	14, 15
533U	2, 3, 4, 5, 9, 13, 14, 15
534U, 539U, 540U, 541U, 543U, 544U, 555	U 2, 3, 4, 5, 13, 14, 15
5310, 5350	2, 3, 4, 5, 9, 15
536U, 553U, 554U, 556U, 557U, 559U,	
561U, 562U, 566U, 567U	2, 3, 4, 5, 9, 14, 15
537U)	2, 3, 4, 5, 7, 13, 14, 15
547U	2, 3, 4, 5, 9, 10, 15
548U	2, 3, 4, 5, 9, 10, 11,
	13, 14, 15
550U	2, 3, 4, 5, 6, 8, 15
552U, 558U	2, 3, 4, 5, 14, 15
560U	2.3.4.5.9.10,11,15
563U, 564U	1, 2, 3, 4, 5, 6, 14, 15
5 65 U	2, 3, 4, 5, 6, 9, 14, 15
571U, 572U	2.3.4.6.15

Notice: The data in this material safety data sheet relate only to the specific material designated herein and do not relate to use in combination with any other material or in any process.

Product Manager Refinish Sales MSDS NO. 12RS



MATERIAL SAFETY DATA SHEET



April 15, 1987

ISOCYANATE ACTIVATORS, HARDENERS AND ADDITIVES

Section I

Manufacturer

E. I. du Pont de Nemours & Co. (Inc.) Automotive Products Department Wilmington, Delaware 19898

Telephone: Product information (800) 441-7515 Medical emergency (800) 441-3637 Transportation emergency (800) 424-9300

(CHEMTREC)

Product: 77S, 192S, 195S, 355S, 582S, 782S, 792S, 793S,

VG-Y-1421

D.O.T. Hazard Class: Flammable Liquid

Driers, paint, liquid N.O.S. UN 1168

Hazardous Materials Identification System: H = 3, F = 3, R = 1.

Section II — Hazardous Ingredients (See Section X for ingredients listed by product code)

Ingredients 1. Butyl acetate	CAS Number 123-86-4	Vapor Pressure (20°C mm Hg.) 8	Exposure Limits* 150ppm-A, O;
2. Toluene	108-88-3	36.7	200ppm-A-(STEL) 100ppm-A; 200ppm-O; 150ppm-A-(STEL); 300ppm-O-C
3. Diethylene glycol monobutyl			
ether 4. Trixylenyl	112-34-5	0.1	5. 0ppm-D
phosphate 5. Ethyl acetate	25155-23-1 141-78-6	1 76	Unknown 400ppm-A,O
6. Aromatic hy- drocarbons 7. Light stabilizer 8. 1.6 Hexa-	64742-95-6 None	10 Unknown	25ppm-0; 50ppm-D 0.1mg/m³-S
methylene diisocyanate	822-06-0	Unknown	5.0 ppb-A,D; 20 ppb-C,S
9. Aliphatic polyiso- cyanate 10. Polymeric	28182-81-2	None	1.0mg/m³-S
isophorone diisocyanate	None	None	* *

*A=ACGIH TLV, O=OSHA. D=Du Pont internal limit, S=Supplier Furnished Limit, STEL=Short Term Exposure Limit (15 mins.), C=Ceiling

"Free Isopnorone Diisocyanate monomer is less than 0.7% by weight. Exposure limits are 0.01 ppm-A for the monomer.

Section III — Physical Data

Evaporation rate: Slower than etner Solubility in water: Miscible Vapor density: Heavier than air Boiling range: 76-472°F

Gal. wt. (#/gal): 8.07-9.10 Volume % volatile: 25.9-71.6% Weight % volatile: 21.2-66.0% V.O.C. (#/gal): 1.7-5.5

Section IV — Fire & Explosion Data

Flash point (Closed cup): 73-100°F Approx. flammable limits: 0.9-11.2% Extinguishing media: Water spray, foam, carbon dioxide, dry chemical

Special fire fighting procedures: Full protective equipment, including self-contained breathing apparatus, is recommended. Water from fog nozzles may be used to cool closed containers to prevent pressure build up.

Unusual fire & explosion hazards: When heated above the flash point, emits flammable vapors which, when mixed with air, can burn or be explosive. Fine mists or sprays may be flammable at temperatures below the flash point.

Section V — Health Hazard Data

General effects

Ingestion: Gastro-intestinal distress.

In the unlikely event of ingestion, call a physician immediately and have names of ingredients available.

Inhalation: May cause nose and throat irritation. Repeated and prolonged overexposure to solvents may lead to permanent brain and nervous system damage. Eye watering, headaches, nausea, dizziness and loss of coordination are signs that solvent leveis are too high. Exposure to isocyanates may cause asthma-like reactions with shortness of breath, wheezing, cough or lung sensitization. This effect may be delayed for several hours after exposure, Individuals with lung or breathing problems or prior reaction to isocyanates must not be exposed to vapors or spray mist of this product.

If affected by inhalation of vapor or spray mist, remove to fresh air. If breathing difficulty persists, or occurs later, consult a physician.

Skin or eye contact: May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

In case of eye contact, immediately flush with plenty of water for at least 15 minutes; call a physician.

In case of skin contact, wash with soap and water. If irritation occurs, contact a physician.

Specific effects

Butvi Acetate: Extremely high concentrations have caused blood changes and weakness in laboratory animals. Toulene: Recurrent overexposure may result in liver and kidney injury. High airborne levels have produced irregular heart beats in animals and occasional palpitations in humans. Rats exposed to very high airborne levels have exhibited high frequency hearing deficits. The significance of this to man is unknown. Diethylene Glycol Monobutyl Ether: Contact may cause skin irritation with discomfort or rash. Extremely high concentrations have caused emoryotoxic effects in laboratory animals. May cause apnormal kidney function. High doses in laboratory animals have shown non-specific effects such as irritation, weight loss, moderate blood changes. Tests for mutagenic activity in bacterial or mammalian cell cultures have been inconclusive. Trixvienyl Phospnate: Has produced delayed neurotoxicity via oral and cermai routes in studies on the hen. Ethyl Acetate: Prolonged and repeated high exposures of laboratory animals resulted in secondary anemia with an increase in white blood cells; fatty degeneration, cloudy swelling and an excess of blood in various organs. Light Stabilizer: Causes severe eye irritation. Contact may cause skin irritation with discomfort or rash.

1.6 Hexametrylene Diisocyanate: May cause temporary upper respiratory and/or lung irritation w/m_lough, difficulty breathing, cashortness of breath. Overexposure may cause astnma-like

Section V — Health Hazard Data — Continued

reactions with shortness of breath, wheezing, cough or permanent lung sensitization. This effect may be delayed for several hours after exposure. Prolonged skin contact may cause chemical burns. Liquid splashes in the eye may result in chemical burns. Individuals with preexisting lung disease, asthma or breathing difficulties may have increased susceptibility to the toxicity of excessive exposures. Aliphatic Polyisocyanate or Polymenc Isophorone Diisocyanate: Repeated exposure may cause allergic skin rash, itching, swelling. Overexposure may cause asthma-like reactions with shortness of breath, wheezing, cough or permanent lung sensitization. This effect may be delayed for several hours after exposure. Individuals with preexisting lung disease, asthma, or breathing difficulties may have increased susceptibility to the toxicity of excessive exposures.

Section VI — Reactivity Data

Stability: Stable

Incompatibility (materials to avoid): none reasonably foreseeable Hazardous decomposition products: CO, CO₂, smoke

Hazardous polymenzation: will not occur

Section VII — Spill or Leak Procedures

Steps to be taken in case material is released or spilled: Do not breathe vapors. Do not get in eyes or on skin. Wear a positive pressure supplied air vapor/particulate respirator (NIOSH/MSHA TC-19C), eye protection, gloves and protective clothing. Remove sources of ignition. Absorb with inert material. Ventilate area. Pour liquid decontaminate solution over the spill and allow to sit 10 minutes, minimum. Typical decontamination solutions are:

20% Surfactant (Tergitol TMN 10)

80% Water

or

0-10% Ammonia

2-5% Detergent

Balance water

Waste disposal method: Do not allow material to contaminate ground water systems. Incinerate absorbed material in accordance with federal, state, and local requirements. Do not

incinerate in closed containers.

Section VIII - Special Protection Information

Respiratory: Do not breathe vapors or mists.

Wear a positive pressure supplied air respirator (NIOSH/MSHA TC-19C) while mixing activator with any paint or clear enamel, during application and until all vapors and spray mists are exhausted. Individuals with a history of lung or breathing problems or prior reaction to isocyanate should not use or be exposed to this product. Do not permit anyone without protection in the painting area. Follow the respirator manufacturer's directions for respirator use.

Ventilation: Provide sufficient ventilation in volume and pattern to keep contaminants below applicable OSHA requirements.

Protective clothing: Neoprene gloves and coverails are recommended.

Eye protection: Desirable in all industrial situations. Include splash guards or side shields.

Section IX — Special Precautions

Precautions to be taken in handling and storing: Observe label precautions. Keep away from heat, sparks and flame. Close container after each use. Ground containers when pounng. Wash thoroughly after handling and before eating or smoking. Do not store above 120°F.

Other precautions: Do not sand, flame cut, braze or weld dry coating without a NIOSH/MSHA approved respirator or appropriate ventilation.

Section X — Hazardous Ingredients by Product Code

Product Code	(See Section II)
192S, 195S, 582S, 782S	1, 5, 6, 8, 9
355S	1, 2, 3, 5, 6, 7, 8, 9
793S	1, 2, 3, 4, 5, 6, 7, 8, 9
VG-Y-1421	1, 6, 8, 9
77\$	1, 2, 6, 10
2000S — Part B	1, 2, 6, 8, 9

Notice: The data in this material safety data sheet relate only to the specific material designated herein and do not relate to use in combination with any other material or in any process.

Product Manager Refinish Sales